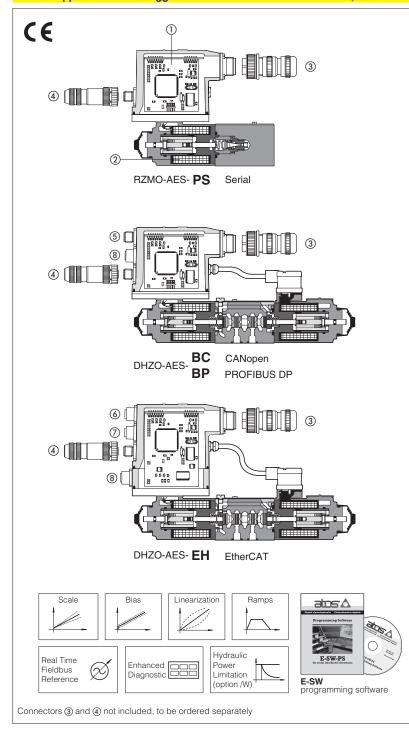


Digital electronic AES drivers

integral-to-valve format, for proportional valves without transducer AES execution included in this table is available only for running supplies or spare parts For new applications it is suggested new AEB and AES executions, see table GS115



AES

Digital drivers ① supply and control the current to the solenoid of Atos proportional valves without transducer, according to the electronic reference input signal. The solenoid ② proportionally transforms the current into a force, acting on the valve spool or poppet, against a reacting spring, thus providing the valve's hydraulic regulation.

AES can drive single or double solenoid proportional valve.

The electronic main connector is fully interchangeable with the analog drivers one. Atos PC software allows to customize the dri-

Atos PC software allows to customize the driver configuration to the specific application requirements.

Electrical Features:

- Functional factory preset parameters for best performances
- 7 pin main connector (3) for power supply, analog input reference and monitor signals
- 5 pin serial communication port ④ (always present)
- 5 pin CANopen or PROFIBUS DP communication connector (5)
- 4 pin EtherCAT communication connectors
 (and (2) (input output)
- /Q option 7 pin main connector for enable signal
- /Z option 12 pin main connector for additional double power supply, enable and fault signals
- /W option 5 pin connector (8) for external pressure transducer
- Electrical protection against reverse polarity of power supply
- IP67 protection degree
- CE mark according to EMC directive

Software Features:

- Intuitive graphic interface
- Setting of valve's functional parameters: bias, scale, ramps, dither
- Linearization function for hydraulic regulation
- Setting of valve's dynamic response to optimize the application performances
- Selection of analog IN / OUT range
- /W option software selectable max power limitation function (see 6.7)
- Complete diagnostics of driver status
- Internal oscilloscope function
- In field firmware update through serial communication port ④

1 VALVES RANGE

		Pres	ssure		Directional Cartridge Flo		Flow	Ex-proof proportional valves (1)	
Valves model	RZMO	RZGO	AGMZO	AGRCZO	DHZO DKZOR	DPZO	LICZO LIMZO LIRZO	QVHZO QVKZOR	ATEX or IECEx certification
Data sheet	F007 F065	F015 F070	F035	F050	F160	F170	F300	F410	F650
Driver model					A	ES			

Note: (1) AES drivers are available also in Ex-proof execution, refer to technical table F650

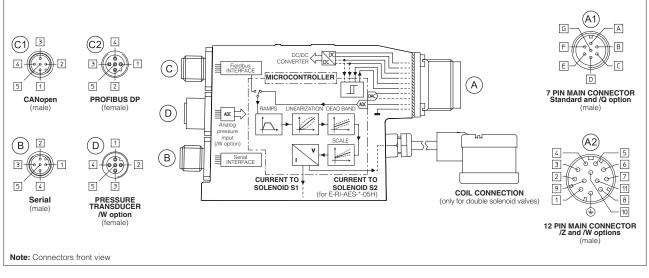
2 MAIN CHARACTERISTICS

Power supply (see 4.1, 4.4)	Nominal : +24 VDc Rectified and filtered : VRMs = 21 ÷ 32 VMAX (ripple max 10 % VPP)				
Max power consumption	50 W				
Reference input signal (see 4.2)	Voltage: range ±10 Vbc Current: range ±20 mA	Input impedance: Ri > Input impedance: Ri =			
Monitor output (see 4.3)	Output range : ±5 Voc (max	x 5 mA)			
Enable input (see 4.5)	Range: 0 ÷ 9 Voc (OFF stat	te), 15 ÷ 24 VDC (ON state), 9	9 ÷ 15 VDC (not accepted); Ir	nput impedance: Ri > 37 k Ω	
Fault output (see 4.6)	Output range : 0 ÷ 24 Vbc (Output range: 0 ÷ 24 Vbc (ON state ≅ VL+ [logic power supply]; OFF state ≅ 0 V) @ max 50 mA			
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, pressure transducer cable break with current signal (/W option)				
Format	Sealed box on the valve; IP67 protection degree				
Operating temperature	-20 ÷ +60 °C (storage -20 ÷ +70 °C)				
Mass	Approx. 455 g (approx. 570 g for -EH execution)				
Additional characteristics	Short circuit protection of solenoid current supply; current control by P.I.D. with rapid solenoid switching			solenoid switching	
Electromagnetic compatibility (EMC)	According to Directive 2004/108/CE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)				
Communication interface	Serial Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS EN50170-2/IEC61158	EtherCAT IEC61158	
Communication physical layer	not insulated serial RS232	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet 100 Base TX	
Recommended wiring cable (see 8) LiYCY shielded cables					

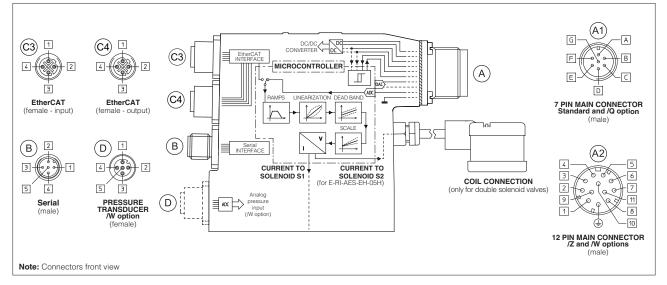
Note: a maximum time of 380 ms (depending on communication type) have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

3 CONNECTIONS

3.1 Serial PS, CANopen BC and PROFIBUS DP BP executions



3.2 EtherCAT EH execution



3.3 Main connector signals - 7 pin - standard and /Q options (A_1) - see 8.1

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
А	V+		Power supply 24 Vbc (see 4.1)	Input - power supply
В	V0		Power supply 0 Vbc (see 4.1)	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
		ENABLE	Enable (24 Vbc) or disable (0 Vbc) the driver, referred to V0 (see 4.5)	Input - on/off signal
D	INPUT+		Reference input signal: ±10 Vpc / ±20 mA maximum range, software selectable (see 4.2)	Input - analog signal
E	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
F	MONITOR re AGND	eferred to: V0	Monitor output signal: ±5 Vbc maximum range (see 4.3)	Output - analog signal
G	EARTH		Internally connected to driver housing	

3.4 Main connector signals - 12 pin - /Z and /W options A2 - see 8.2

PIN	/Z	/W	TECHNICAL SPECIFICATIONS	NOTES
1	V+	1	Power supply 24 Vbc (see 4.1)	Input - power supply
2	V0		Power supply 0 Vbc (see 4.1)	Gnd - power supply
3	ENABLE		Enable (24 Vbc) or disable (0 Vbc) the driver, referred to V0 (see 4.5)	Input - on/off signal
4	4 INPUT+		Reference input signal: ± 10 Vpc / ± 20 mA maximum range, software selectable. Referred to AGND (see 4.2)	Input - analog signal
5	AGND		Analog ground	Gnd - analog signal
6	MONITOR		Monitor output signal: ±5 Vpc maximum range, referred to AGND (see 4.3)	Output - analog signal
7	NC		Do not connect	
8	NC		Do not connect	
0		MONITOR2	2nd monitor output signal: ±5 Vpc maximum range, referred to AGND (see 4.3)	Output - analog signal
9	VL+		Power supply 24 Vbc for driver's logic and communication (see 4.4)	Input - power supply
10	VLO		Power supply 0 Vbc for driver's logic and communication (see 4.4)	Gnd - power supply
11	1 FAULT		Fault (0 VDc) or normal working (24 VDc), referred to V0 (see 4.6)	Output - on/off signal
PE	EARTH		Internally connected to driver housing	

3.5 Communication connectors (B) - (C) - see 8.3

В	B Serial connector - M12 - 5 pin always present				
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	NC	do not connect			
2	NC	do not connect			
3	RS_GND	Signal zero data line			
4	RS_RX	Valves receiving data line			
5	RS_TX	Valves transmitting data line			

C2	BP fieldbus execution, connector - M12 - 5 pin			
PIN	SIGNAL TECHNICAL SPECIFICATION (1)			
1	+5V	Termination supply signal		
2	LINE-A	Bus line (high)		
3	DGND	Data line and termination signal zero		
4	LINE-B	Bus line (low)		
5	SHIELD			

Note: (1) shield connection on connector's housing is recommended

C1	C1 BC fieldbus execution, connector - M12 - 5 pin			
PIN	SIGNAL TECHNICAL SPECIFICATION (1)			
1	CAN_SHLD	Shield		
2	NC	do not connect		
3	CAN_GND	Signal zero data line		
4	CAN_H	Bus line (high)		
5	CAN_L	Bus line (low)		

C3 (C3 C4 EH fieldbus execution, connector - M12 - 4 pin				
PIN	PIN SIGNAL TECHNICAL SPECIFICATION (1)				
1	TX+	Transmitter			
2	RX+	Receiver			
3	тх-	Transmitter			
4	RX-	Receiver			
Housing	SHIELD				

3.6 Pressure transducer connector - M12 - 5 pin - only for /W option (D) - see 8.4

	Voltage Input (1)			Current Input (1)
PIN	SIGNAL	TECHNICAL SPECIFICATION	SIGNAL	TECHNICAL SPECIFICATION
1	VT	Remote transducer power supply 24 Vbc	VT	Remote transducer power supply 24 Vbc
2	TR	Remote transducer signal (0 ÷ 10 VDc) - see 4.7	TR	Remote transducer signal (0 ÷ 20 mA) - see 4.7
3	AGND	Signal zero for power supply and signal	NC	do not connect
4	NC	do not connect	NC	do not connect
5	NC	do not connect	NC	do not connect

Note: (1) Analog input range is software selectable - see 4.7

4 SIGNALS SPECIFICATIONS

Atos proportional valves are CE marked according to the applicable directives (e.g. Immunity/Emission EMC Directive).

Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **F003** and in the user manuals included in the E-SW programming software.

The electrical signals of the driver (e.g. monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982).

4.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 µF/40 V capacitance to single phase rectifiers or a 4700 µF/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each driver power supply: 2,5 A fuse.

Note: pin 2 and 10 (zero Volt) are connected together inside the electronics.

4.2 Reference input signal (INPUT+ and INPUT-)

The driver controls in closed loop the current to the valve proportionally to the external reference input signal.

The driver is designed to receive one analog reference input (INPUT+,INPUT- differential mode input).

The input range and polarity are software selectable among voltage ($0 \div \pm 10$ Vpc) and current ($4 \div 20$ mA with cable break detection or ± 20 mA); default settings are $0 \div 10$ Vpc for two position and pressure single solenoid valves and ± 10 Vpc for double solenoid valves and three position single solenoid valves (see valve's tech. table). Other ranges can be set by software.

Drivers with fieldbus interface (-BC, -BP or -EH) can be software set to receive reference value directly from the machine control unit (fieldbus master); in this case the analog reference input signal can be used for start-up and maintenance operations.

Option /Z and Option /W

The reference input is available in common mode (INPUT+ referred to AGND) instead of the standard differential mode

4.3 Monitor output signals (MONITOR and MONITOR2) - only for /W option

The driver generates an analog output signal (MONITOR) to monitor the actual valve's coil current referred to AGND for standard version or to V0 for /Q option; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference). The output maximum range is ± 5 Vbc : $0 \div 5$ Vbc for two position and pressure single solenoid valves and ± 5 Vbc for double solenoid valves and three position single solenoid valves (see valve's tech. table).

Option /W

The driver generates a second analog output signal (MONITOR2) to monitor the actual system pressure referred to AGND. The output maximum range is ±5 Vbc; default setting is 0 ÷ 5 Vbc

4.4 Power supply for driver's logic and communication (VL+ and VL0) - only for /Z and /W options

The power supply to the solenoids must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers.

Separate power supply (pin 9,10) allow to cut solenoid power supply (pin 1,2) while maintaining active diagnostics, serial and fieldbus communication. A safety fuse is required in series to each driver power supply: 500 mA fast fuse.

Note: pin 2 and 10 (zero Volt) are connected together inside the electronics.

4.5 Enable input signal (ENABLE) - only for /Q, /Z and /W options

To enable the driver, supply 24 Vpc on pin 3 (pin C) referred to pin 2 (pin B): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with European Norms EN13849-1 (ex EN954-1).

4.6 Fault output signal (FAULT) - only for /Z and /W options

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20 mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc (pin 11 referred to pin 2). Fault status is not affected by the Enable input signal.

4.7 Pressure transducer input signal (TR) - only for /W option

When hydraulic power limitation is active (see 6.7), input signal TR must be connected to an external pressure transducer installed on the hydraulic system. The input signal is software selectable as voltage or current (default $0 \div 10$ Vbc). The maximum range of external pressure transducer for voltage input is $0 \div 10$ Vbc. For current input the selection is among $0 \div 20$ mA or $4 \div 20$ mA for cable break detection. Note: transducer feedback can be read as a digital information through fieldbus communication - software selectable.

5 PROGRAMMING TOOLS - see tech table **GS500**

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via serial communication port to the digital driver. E-SW software is available in different versions according to the driver's communication interface: PS (Serial) E-SW-PS, BC (CANopen) E-SW-BC, BP (PROFIBUS DP) E-SW-BP and EH (EtherCAT) E-SW-EH. For fieldbus versions, E-SW software permits valve's parameterization through serial communication port also if the driver is connected to the central machine unit via fieldbus.

Basic programming software, free download :

E-SW-PS web download = software can be downloaded upon web registration at <u>www.download.atos.com</u>; service and DVD not included Upon web registration user receive via email the Activation Code (software free license) and login data to access Atos Download Area. The software remains active for 10 days from the installation date and then it stops until the user inputs the Activation Code.

Full programming software, to be ordered separately :

E-SW-* DVD first supply = software has to be activated via web registration at <u>www.download.atos.com</u>; 1 year service included Upon web registration user receive via email the Activation Code (software license) and login data to access personal Atos Download Area. The software remains active for 10 days from the installation date and then it stops until the user inputs the Activation Code.

E-SW-*-N DVD next supplies = only for supplies after the first; service not included, web registration not allowed Software has to be activated with Activation Code received upon first supply web registration

Atos Download Area: direct access to latest releases of E-SW software, manuals, USB drivers and fieldbus configuration files at www.download.atos.com

USB Adapters, Cables and Terminators, can be ordered separately

6 MAIN SOFTWARE PARAMETER SETTINGS

The following is a brief description of the main settings and features of digital drivers.

For a detailed descriptions of available settings, wirings and installation procedures, please refer to the user manual included in the E-SW-* DVD programming software:

E-MAN-RI-AES - user manual for AES

6.1 Scale

Scale function allows to set the maximum current supplied to the solenoid, corresponding to the max valve regulation, at maximum reference signal value.

This regulation allows to adapt the maximum current supplied from the driver to the specific nominal current of the proportional valves to which the driver is coupled; it is also useful to reduce the maximum valve regulation in front of maximum reference signal.

Two different Scale regulations are available for double solenoid valves: ScaleA for positive reference signal and ScaleB for negative reference signal.

6.2 Bias and Threshold

Proportional valves may be provided with a dead band in the hydraulic regulation corresponding to their switch-off status.

This dead band discontinuity in the valve's regulation can be compensated by activating the Bias function, which adds a fixed preset Bias value to the reference signal (analog or fieldbus external input). The Bias function is activated when the reference signal overcomes the Threshold value, preset into the driver

The Bias setting allows to calibrate the Bias current to the specific proportional valve to which the driver is coupled.

The Threshold setting is useful to avoid undesired valve regulation at zero reference signal when electric noise is present on the analog input signal: smaller threshold reduces the reference signal dead band, greater values are less affected by electric noise presence.

If fieldbus reference signal is active (see 4.2), threshold should be set to zero.

Two different Bias regulations are available for double solenoid valves: positive reference signals activate BiasA and negative reference signals activate BiasB.

Refer to the programming manuals for a detailed description of other software selectable Bias functions.

6.3 Offset

Proportional valves may be provided with zero overlapping in the hydraulic regulation corresponding to zero reference input signal (valve's central spool position).

The Offset function allows to calibrate the Offset current, required to obtain valve's spool central position, to the specific hydraulic system setup (e.g. valve applied to cylinder with differential areas).

6.4 Ramps

The ramp generator allows to convert sudden change of electronic reference signal into smooth time-dependent increasing/decreasing of the current supplied to the solenoid.

- Different ramp mode can be set:
- single ramp for any reference variation
- two ramps for increasing and for decreasing reference variations
- four ramps for positive/negative signal values and increasing/decreasing reference variations

Ramp generator is useful for application where smooth hydraulic actuation is necessary to avoid machine vibration and shocks.

If the proportional valve is driven by a closed loop controller, the ramps can lead to unstable behaviour, for these applications ramp function can be software disabled (default setting).

6.5 Linearization

Linearization function allows to set the relation between the reference input signal and the controlled valve's regulation.

Linearization is useful for applications where it is required to linearize the valve's regulation in a defined working condition.

6.6 Variable Dither

The dither is the frequency modulation of the current supplied to the solenoid. To reduce the hysteresis should be selected a lower value of frequency, despite a lower regulation stability, because a small vibration in the valve regulating parts considerably reduces static friction effects.

To improve the regulation stability, should be selected a high value of frequency, despite a higher hysteresis. This solution in some application can lead to vibration and noise. Normally, the right setting is a compromise and depends on system setup.

Digital AES drivers series 30 allow to realize a variable dither frequency that linearly depends on the demanded current: variable dither frequency allows an higher degree to optimize the valve hysteresis.

6.7 Hydraulic Power Limitation - only for /W option

Digital AES drivers with /W option electronically perform hydraulic power limitation on:

- direct and pilot operated flow control valves

- direct and pilot operated directional control valves + mechanical pressure compensator

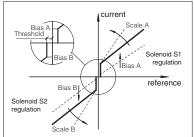
- variable displacement pumps with proportional flow regulator (e.g. PVPC-*-LQZ, tech table A170)

The driver receives the flow reference signal by the analog external input INPUT+ (see 4.2) and a pressure transducer, installed in the hydraulic system, has to be connected to the driver's analog input TR (see 4.7).

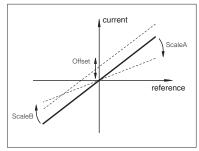
When the actual requested hydraulic power $\mathbf{p} \mathbf{x} \mathbf{Q}$ (TR x INPUT+) reaches the max power limit (p1xQ1), internally set by software, the driver automatically reduces the flow regulation of the valve. The higher is the pressure feedback the lower is the valve's regulated flow:

Flow regulation = Min (PowerLimit [sw setting] ; Flow Reference [INPUT+]) Transducer Pressure [TR]

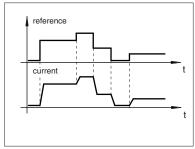
6.1, 6.2 - Scale, Bias & Threshold



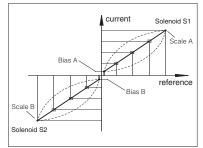




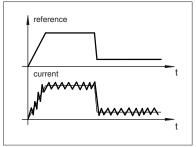




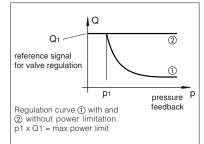
6.5 - Linearization



6.6 - Variable Dither

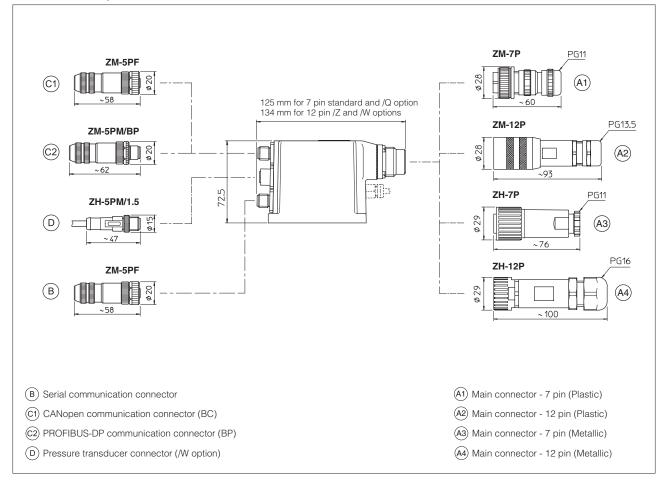


6.7 - Hydraulic Power Limitation

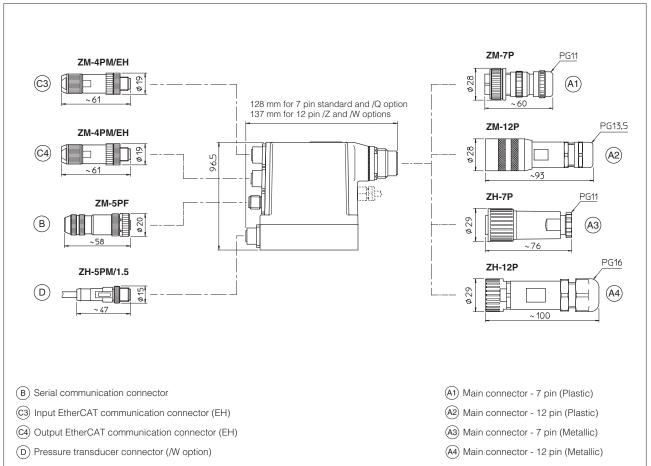


7 OVERALL DIMENSIONS [mm]

7.1 Serial PS, CANopen BC and PROFIBUS BP executions



7.2 EtherCAT EH execution



8 CONNECTORS CHARACTERISTICS - to be ordered separately

8.1 Main connectors - 7 pin

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY
CODE	(A1) ZM-7P	A3 ZH-7P
Туре	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) LiYCY 7 x 1 mm ² max 40 m (logic and power supply)
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

8.2 Main connectors - 12 pin

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY
CODE	A2 ZM-12P	(A4) ZH-12P
Туре	12pin female straight circular	12pin female straight circular
Standard	DIN 43651 DIN 43651	
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG13,5	PG16
Cable	LiYCY 12 x 0,75 mm ² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm ² max 40 m (logic) LiYY 3 x 1mm ² max 40 m (power supply)
Connection type to crimp		to crimp
Protection (EN 60529)	IP 67	IP 67

8.3 Serial and fieldbus communication connectors

CONNECTOR TYPE	PS SERIAL RS232
CODE	B ZM-5PF
Туре	5pin female straight circular
Standard	M12 coding A – IEC 60947-5-2
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Cable	LiYCY 5 x 0,25 mm² shielded
Connection type	screw terminal
Protection (EN 60529)	IP 67

CONNECTOR TYPE	BP PROFIBUS DP (1)
CODE	©2 ZM-5PM/BP
Туре	5pin male straight circular
Standard	M12 coding B – IEC 60947-5-2
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Cable	PROFIBUS DP Standard
Connection type	screw terminal
Protection (EN 60529)	IP 67

CONNECTOR TYPE	BC CANopen (1)
CODE	C1 ZM-5PF
Туре	5pin female straight circular
Standard	M12 coding A – IEC 60947-5-2
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Cable	CANBus Standard (DR303-1)
Connection type	screw terminal
Protection (EN 60529)	IP 67

CONNECTOR TYPE	EH EtherCAT (2)
CODE	C3 C4 ZM-4PM/EH
Туре	4pin male straight circular
Standard	M12 coding D – IEC 61076-2-101
Material	Metallic
Cable gland	Pressure nut - cable diameter 4÷8 mm
Cable	Ethernet Standard CAT-5
Connection type	terminal block
Protection (EN 60529)	IP 67

Notes: (1) E-TRM-** terminators can be ordered separately - see tech table $\mbox{GS500}$

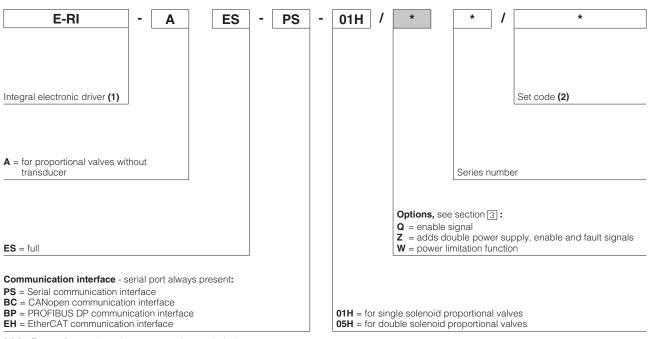
8.4 Pressure transducer connector - only for /W option)

CONNECTOR TYPE	TRANSDUCER
CODE	D ZH-5PM/1.5
Туре	5 pin male straight circular
Standard	M12 coding A – IEC 60947-5-2
Material	Plastic
Cable gland	Connector moulded on cables 1,5 m lenght
Cable	3 x 0,25 mm ²
Connection type	molded cable
Protection (EN 60529)	IP 67

(2) Internally terminated.

9 MODEL CODE FOR SPARE PARTS

Integral drivers are available as spare parts only for Atos authorized service centers.



(1) for Ex-proof execution, please contact Atos technical support(2) set code identifies the corrispondance between the integral driver and the relevant valve; it is assigned by Atos when the driver is ordered as spare part