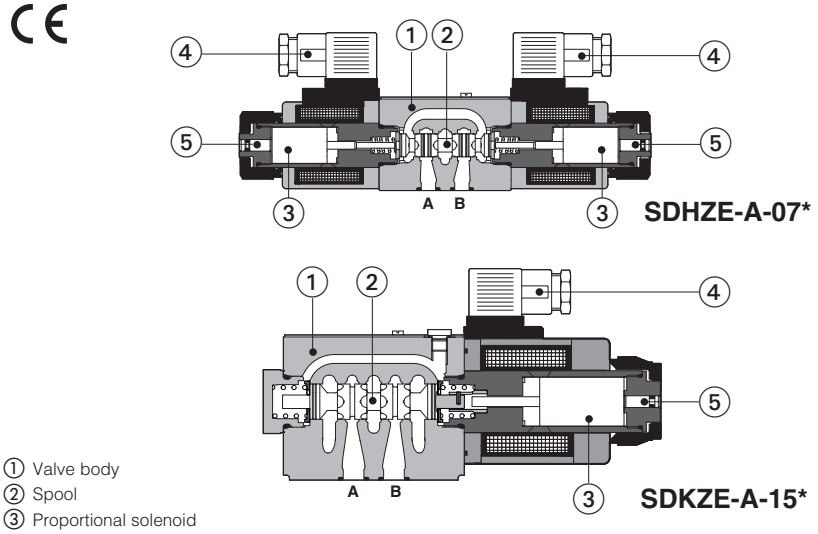
Proportional directional valves

direct operated, open loop



① Valve body
② Spool
③ Proportional solenoid
④ Electronic connector type 666 (supplied with the valve)
⑤ Manual override

SDHZE-A, **SDKZE-A**

Direct operated proportional directional valves without position transducer and with positive spool overlap for open loop directional controls and not compensated flow regulations

They operate in association with electronic drivers, see section 2, which supply the proportional valves with proper current to align the valve regulation to the reference signal.

The spools are available with linear **L**, progressive **S** or differential **D** flow characteristics.
The valve body is 3 chambers type for SDHZE and SDKZE.
The solenoid coils are available with different nominal resistances depending to the voltage supply to the driver (12 VDC or 24 VDC) and to the electronic driver characteristics, see section 2 and 3.

Mounting surface: **ISO 4401**

Size: **06** and **10**

Max flow: up to **70** and **160 l/min**

Max pressure: **350 bar** (SDHZE)
315 bar (SDKZE)

1 MODEL CODE

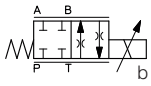
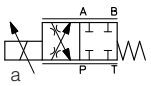
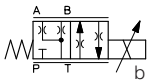
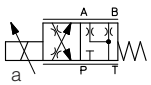
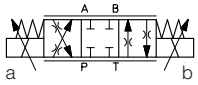
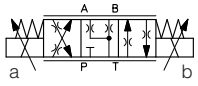
SDHZE	-	A	-	0	71	-	S	5	/	*	-	*	/	*	**	/	*

SDHZE = size 06
SDKZE = size 10

A = open loop

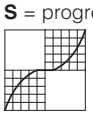
Valve size - ISO 4401
0 = size 06 (SDHZE)
1 = size 10 (SDKZE)

Configuration:

	Standard	Option **/B**
51 =		
53 =		
71 =		
73 =		

Spool type - regulating characteristics:

L = linear 

S = progressive 

D = differential-progressive 
P-A = Q, B-T = Q/2
P-B = Q/2, A-T = Q

Spool size:

	14 (L)	**1** (L)	**3** (L,S,D)	**5** (L,S,D)
SDHZE =	1	4,5	17	28
SDKZE =	-	-	45	60

Nominal flow (l/min) at Δp 10 bar P-T

Hydraulic options
B = solenoid side of port A (only for valve configuration 5)

Coils with special connectors, see section 10
- = omit for standard DIN connector
J = AMP Junior Timer connector
K = Deutsch connector
S = Lead Wire connection

Coil option (only for -A execution)
see section 2 and 3:
- = standard coil for 24V$_{DC}$ Atos drivers
6 = optional coil for 12V$_{DC}$ Atos drivers
18 = optional coil for 24V$_{DC}$ low current drivers **(1)**

Series number

Seals material, see section 4:
- = NBR
PE = FKM
BT = HNBR

(1) select valve's coil voltage **/18** in case of electronic drivers not supply by Atos, with power supply 24V$_{DC}$ and with max current limited to 1A.

2 ELECTRONIC DRIVERS - see www.atos.com or KTI industrial master catalog

Drivers model	E-MI-AC		E-MI-AS-IR		E-BM-AS-PS		E-BM-AES
Type	analog		digital		digital		digital
Voltage supply (V_{DC})	12	24	12	24	12	24	24
Valve coil option	/6	std	/6	std	/6	std	std
Format	DIN 43650 plug-in to solenoid				DIN-rail panel		
Data sheet	G010		G020		G030		GS050

3 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Assembly position	Any position					
Subplate surface finishing	Roughness index, Ra 0,4 flatness ratio 0,01/100 (ISO 1101)					
MTTFd valves according to EN ISO 13849	150 years, for further details see KT technical table P007					
Ambient temperature range	**Standard** and **/PE** = -20°C ÷ +70°C, **/BT** option = -40°C ÷ +60°C					
Storage temperature range	**Standard** and **/PE** = -20°C ÷ +80°C, **/BT** option = -40°C ÷ +70°C					
Coil code	**SDHZE**			**SDKZE**		
	standard	option /6	option /18	standard	option /6	option /18
Coil resistance R at 20°C	3,1 Ω	2,1 Ω	13,1 Ω	3,2 Ω	2,1 Ω	13,7 Ω
Max. solenoid current	2,5 A	3 A	1,2 A	2,2 A	2,65 A	1 A
Insulation class	H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account					
Protection degree to DIN EN60529	**IP 65** (with connectors 666 correctly assembled)					
Duty factor	Continuous rating (ED=100%)					

Valve model	**SDHZE**				**SDKZE**	
Pressure limits [bar]	ports **P, A, B** = 350; **T** = 210				ports **P, A, B** = 315; **T** = 210	
Spool type and size	**L14**	**L1**	**S3, L3, D3**	**S5, L5, D5**	**S3, L3, D3**	**S5, L5, D5**
Nominal flow **(1)** [l/min]						
at Δp = 10 bar (P-T)	1	4,5	18	28	45	60
at Δp = 30 bar (P-T)	1,7	8	30	50	80	105
at Δp = 70 bar (P-T)	3	12	45	70	120	160
Response time **(2)** [ms]	< 30				< 40	
Hysteresis [%]	5 [% of max regulation]					
Repeatability [%]	± 1 [% of max regulation]					

Notes: above performance data refer to valves coupled with Atos electronic drivers, see section 2.
the flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations.To keep costant the regulated flow under different load conditions, Atos modular pressure compensators are available at www.atos.com (see KT table D150).

(1) For different Δp, the max flow is in accordance to the diagrams in sections 7.2 and 8.2

(2) 0-100% step signal

4 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

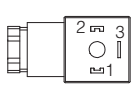
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C			
Recommended viscosity	20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid contamination level — normal operation	ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at www.atos.com or KTF catalog	
Max fluid contamination level — longer life	ISO4406 class 16/14/11 NAS1638 class 5			
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**	
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water	NBR, HNBR	HFC		

5 GENERAL NOTES

SDHZE and SDKZE proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive).

6 CONNECTIONS

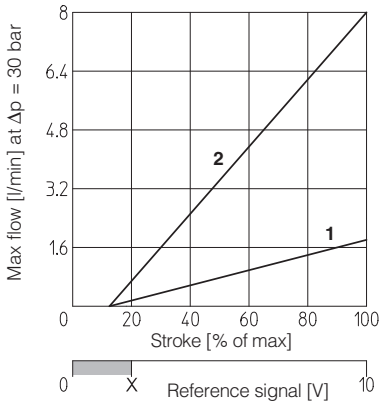
SOLENOID POWER SUPPLY CONNECTOR TYPE 666	
PIN	Signal description
1	SUPPLY
2	SUPPLY
3	GND

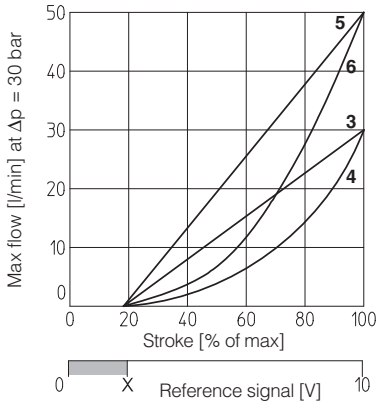


7 DIAGRAMS FOR SDHZE (based on mineral oil ISO VG 46 at 50 °C)

7.1 Regulation diagrams

1 = linear spool L14
2 = linear spool L1
3 = linear spool L3
4 = progressive spool S3, D3
5 = linear spool L5
6 = progressive spool S5, D5

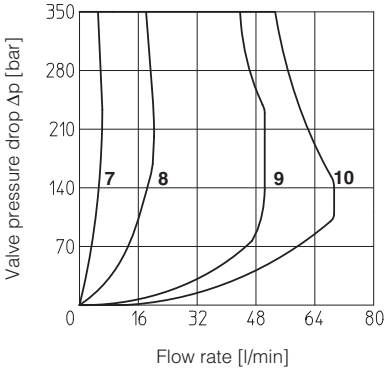




X = Threshold for bias activation depending to the valve type and amplifier type

7.2 Operating limits

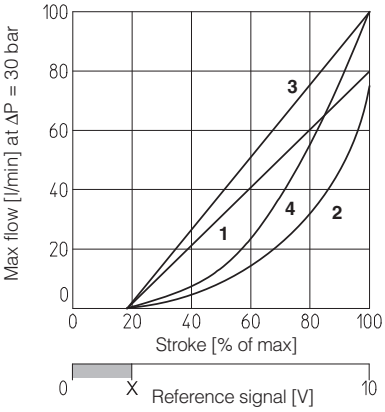
7 = spool L14
8 = spool L1
9 = spool L3, S3, D3
10 = spool L5, S5, D5



8 DIAGRAMS FOR SDKZE (based on mineral oil ISO VG 46 at 50 °C)

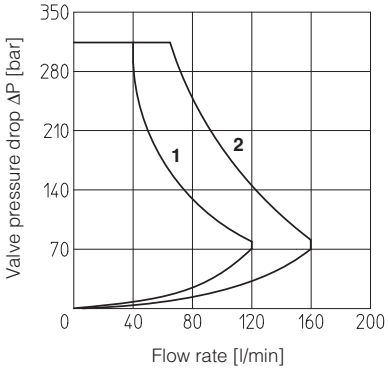
8.1 Regulation diagrams

1 = linear spool L3
2 = progressive spool S3, D3
3 = linear spool L5
4 = progressive spool S5, D5



8.2 Operating limits

1 = spool L3, S3, D3
2 = spool L5, S5, D5

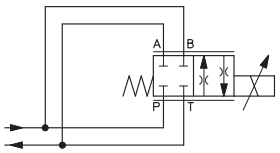


X = Threshold for bias activation depending to the valve type and amplifier type

9 OPERATION AS THROTTLE VALVE

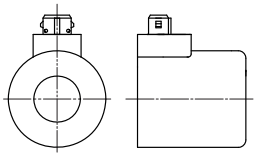
Single solenoid valves (SDHZE-A-051 - SDKZE-A-151) can be used as simple throttle valves:
Pmax = 210 bar

Max flow Δp= 30bar [l/min]	SPOOL TYPE					
	L14	**L1**	**L3**	**S3**	**L5**	**S5**
SDHZE	4	16	60		100	
SDKZE	-	-	120		150	

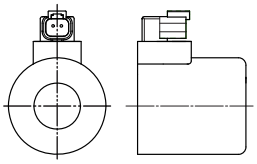


10 COILS WITH SPECIAL CONNECTORS

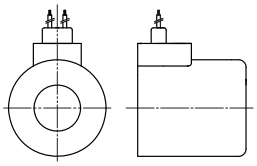
Options -J
Coil type COZEJ (SDHZE)
Coil type CAZEJ (SDKZE)
AMP Junior Timer connector
Protection degree IP67



Options -K
Coil type COZEK (SDHZE)
Coil type CAZEK (SDKZE)
Deutsch connector, DT-04-2P male
Protection degree IP67



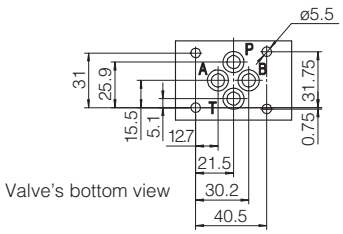
Options -S
Coil type COZES (SDHZE)
Coil type CAZES (SDKZE)
Lead Wire connection
Cable lenght = 180 mm



11 INSTALLATION DIMENSIONS FOR SDHZE and SDKZE [mm]

SDHZE

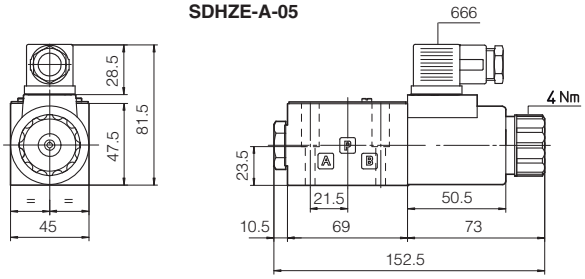
ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Fastening bolts: 4 socket head screws M5x30 class 12.9
Tightening torque = 8 Nm
Seals: 4 OR 108
Ports P,A,B,T: Ø = 7.5 mm (max)



Valve's bottom view

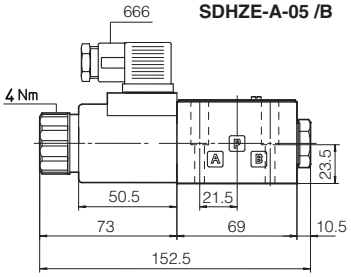
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT

SDHZE-A-05

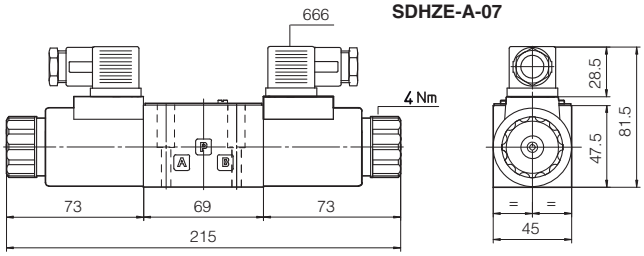


Mass: 1,5 kg

SDHZE-A-05 /B



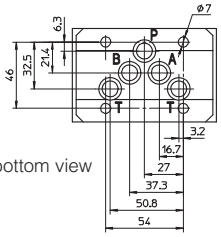
SDHZE-A-07



Mass: 2 kg

SDKZE

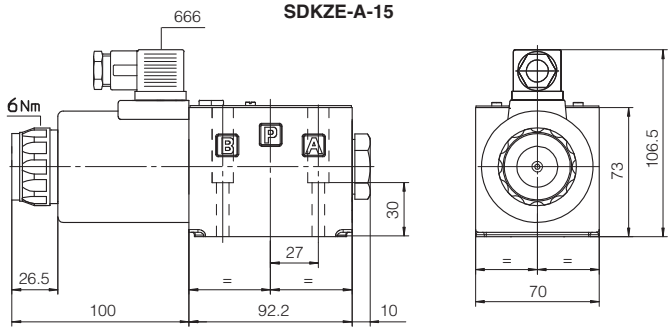
ISO 4401: 2005
Mounting surface: 4401-05-04-0-05 (see table P005)
Fastening bolts: 4 socket head screws M6x40 class 12.9
Tightening torque = 15 Nm
Seals: 5 OR 2050
Diameter of ports A, B, P, T: Ø 11,2 mm (max)



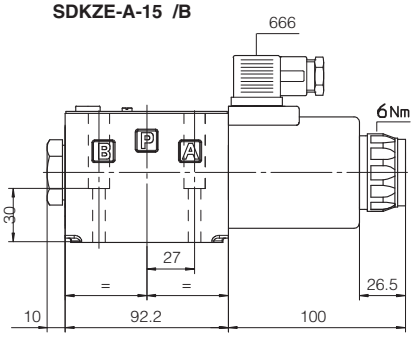
Valve's bottom view

P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT

SDKZE-A-15

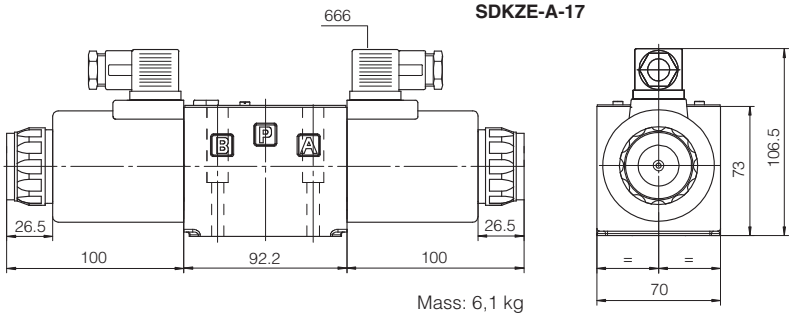


SDKZE-A-15 /B



Mass: 4,5 kg

SDKZE-A-17



Mass: 6,1 kg