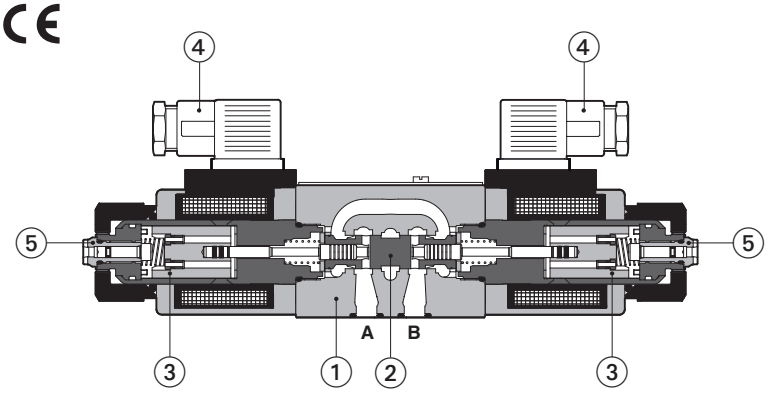
Proportional pressure reducing valves type DHRZE

direct operated, ISO 4401 size 06



DHRZE- A-012/25

① Valve body
② Spool
③ Proportional solenoid
④ Electric connector (supplied with the valve)
⑤ Bleeding screw

DHRZE-A

3 way, direct operated pressure reducing valves, size 06, with proportional solenoids certified according to North American standard **cURus.**

They operate is association with electronic drivers, see section 2, which supply the proportional solenoids with proper current to align the pressure regulation to the reference signal.

Technical characteristics

They provide the pressure reduction on ports A, or B or A and B, depending on the valve model. The direct execution performs low internal leakages, fast response and low hysteresis.
The solenoid coils are plastic encapsulated with insulation class H and they are available with different nominal resistances depending to the voltage supply (12 VDC or 24 VDC) and to the electronic driver type, see section 2 and 3

Typical applications

Pressure reduction in low flow systems
Pilot stage of pilot operated valves

Mounting surface: **ISO 4401, size 06**
Max flow: **24 l/min**
Max pressure: **315 bar**
Max regulated pressure: **25 bar**

1 MODEL CODE

DHRZE	-	A	-	010	/	25	/	*	/	*	/	**	/	*

DHRZE — Proportional pressure reducing valve size 06

A = open loop pressure control

Configuration:
010 = reduced pressure on port A (port B for option /B)
012 = reduced pressure on port A and B

Regulated pressure:
25 = reduced pressure range 3÷25 bar

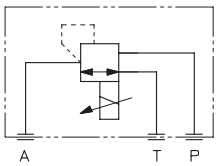
Hydraulic option
B = reduced pressure on port B, solenoid side of port A (only for valve configuration 010)

Coil options
see section 3 and 4:
- = standard coil for 24VDC Atos drivers
6 = optional coil for 12VDC Atos drivers
18 = optional coil for 24VDC low current drivers

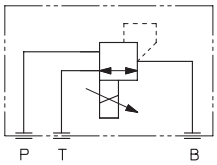
Series number

Seals material, see sect. 5:
- = NBR
PE = FKM
BT = HNBR

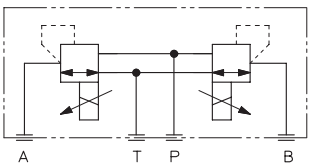
HYDRAULIC SYMBOLS



DHRZE-A-010/25



DHRZE-A-010/25/B



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2 ELECTRONIC DRIVERS

Drivers model	E-MI-AC		E-MI-AS-IR		E-BM-AC		E-BM-AS-PS		E-BM-AES	E-ME-AC
Type	analog		digital		analog		digital		digital	analog
Voltage supply (VDC)	12	24	12	24	12	24	12	24	24	24
Valve coil option	/6	std	/6	std	/6	std	/6	std	std	std
Format	DIN 43650 plug-in to solenoid				DIN 43700 UNDECAL		DIN-rail panel			EUROCARD
Data sheet	G010		G020		G025		G030		GS050	G035

3 COIL OPTIONS

Coil voltage

Option /6 optional coil to be used with Atos drivers with power supply 12 VDC

Option /18 optional coil to be used with electronic drivers not supplied by Atos

4 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Assembly position / location	Any position		
Subplate surface finishing (RZME)	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd valves according to EN ISO 13849	150 years, see technical table P007		
Ambient temperature	**Standard** and **/PE** option = -20°C ÷ +70°C; **/BT** option = -40°C ÷ +60°C		
Storage temperature	**Standard** and **/PE** option = -20°C ÷ +80°C; **/BT** option = -40°C ÷ +70°C		
Coil code	**Standard** standard coil to be used with Atos drivers with power supply 24VDC	option **/6** optional coil to be used with Atos drivers with power supply 12 VDC	option **/18** optional coil to be used with electronic drivers not supplied by Atos, with power supply 24 VDC and max current limited to 1A
Coil resistance R at 20°C	3 ÷ 3,3 Ω	2 ÷ 2,2 Ω	13 ÷ 13,4 Ω
Max. solenoid current	2,2 A	2,75 A	1,2 A
Max. power	30 Watt		
Protection degree (CEI EN-60529)	IP65		
Duty factor	Continuous rating (ED=100%)		
Certification	**cURus** North American Standard		

Max regulated pressure (Q=1 l/min) [bar]	25
Min. regulated pressure (Q=1 l/min) **(1)** [bar]	3
Max. pressure at port P [bar]	315
Max. pressure at port T [bar]	210
Max. flow [l/min]	24
Response time 0-100% step signal **(2)** (depending on installation) [ms]	≤ 45
Hysteresis [% of the max pressure]	≤ 1,5
Linearity [% of the max pressure]	≤ 3
Repeatability [% of the max pressure]	≤ 2

Notes: above performance data refer to valves coupled with Atos electronic drivers, see section 2

(1) Min pressure value to be increased of T line pressure

(2) Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response

5 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	20÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s		
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 μm (β10 ≥75 recommended)		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

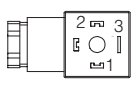
6 GENERAL NOTES

DHRZE proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive).

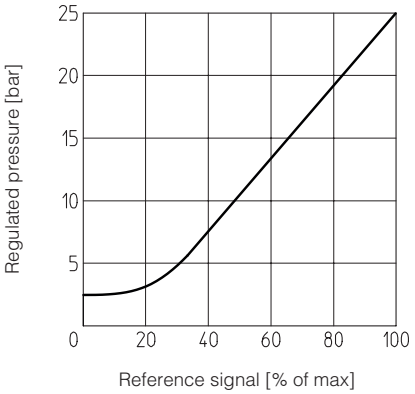
Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components.

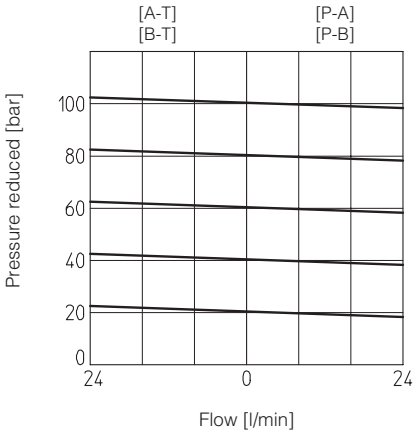
7 CONNECTIONS

SOLENOID POWER SUPPLY CONNECTOR	
PIN	Signal description
1	SUPPLY
2	SUPPLY
3	GND



8 DIAGRAMS based on mineral oil ISO VG 46 at 50°C

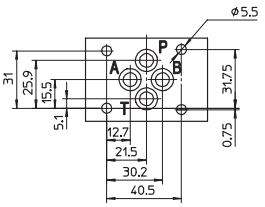




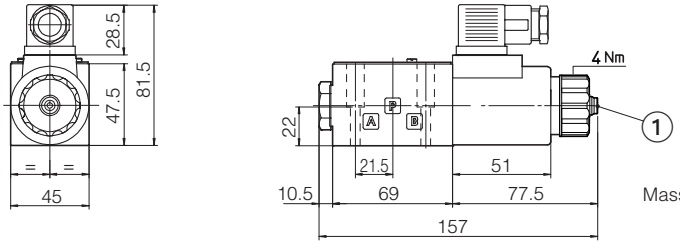
9 INSTALLATION DIMENSIONS FOR DHRZE [mm]

ISO 4401: 2005
Mounting surface: 4401-03-02-0-05

Fastening bolts: 4 socket head screws M5x30 class 12.9
Tightening torque = 8 Nm
Seals: 4 OR 108;
Diameter of ports A, B, P, T: Ø 7,5 mm (max)

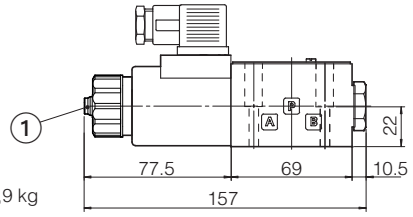


DHRZE-A-010

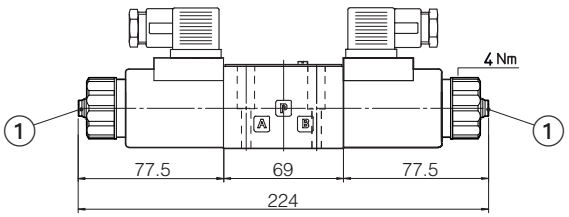


Mass: 1,9 kg

DHRZE-A-010/B



DHRZE-A-012



Mass: 2,6 kg

(1) screw for air bleeding