

Rugged proportional valves with LVDT position transducer

direct and pilot operated, ISO 4401 size 06, 10, 16 and 25 obsolete components - availability on request



- 3 = P positive overlapping (20% of spool stroke); A, B, T, negative
- Notes:

(1) For zero overlapping spool 0L3, 0L5, 0D5, the valve offset position (with switch-off power supply) is 1 ÷ 6% P-B/A-T

(2) Only for DKZOR-*-S5 the spool overlapping type 2 provides the same characteristic of type 1, but in central position the internal leakages from P to A and B are drained to tank, avoiding the drift of cylinders with differential areas.

(3) For complete description of available options, consult the technical tables (KT catalog) of electronic drivers indicated in section 2

ELECTRONIC DRIVERS 2

Valve model	-RTE	-RLE
Drivers model	E-RI-TE	E-RI-LE
Data sheet	G200	G200

Note: For power supply and communication connector see section 18

3 HYDRAULIC CHARACTERISTICS OF DHZO AND DKZOR (based on mineral oil ISO VG 46 at 50 °C)

Hydraulic symbols *51 A B M T T X Y P T /		*53 M	A B		51/B	A T P	*53/E T T T		*73	9 Q5	A B	
*70 A B		1]+121 }	*71			*72						
Valve model				DHZO-R1	ΓE*			DKZOR-RTE*				
Spool overlapping	1, 3	1, 3	1, 3	1, 3	0	0	1, 3	1, 3	0	0	2	1, 3
Spool type and size	L14	L1	S2	S3, L3, D3	L3	L5, D5	S5, L5, D5	S3, L3, D3	L3	L5, D5	S5	S5, L5, D5
Pressure limits [bar]	pc	orts P, A	, B = 35	50; T = 210 (2	250 with	n externa	drain /Y)	ports P, A, B = 315; T = 210 (250 with external drain /Y)				
Max flow (1) [l/min]												
at Δp = 10 bar (P-T)	1	4,5	8	17			28	45			75	5
at $\Delta p = 30$ bar (P-T)	2	8	14	30			50	80			13	0
at $\Delta p = 70$ bar (P-T)	3	12	21	45			74	120			17	0
Response time [ms]		< 15				< 20						
Hysteresis [%]		≤ 0,2%				≤ 0,2%						
Repeatability [%]		± 0,1%								± 0,1%		
		zero point displacement < 1% at $\Delta T = 40^{\circ}C$										

Notes:

Above performance data refer to valves coupled with Atos electronic drivers, see sections 2.
 The flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).

(1) For different Δp , the max flow is in accordance to the diagrams in sections 13.4 and 14.3



Note

(1) Spool type D, DT and T are available only for valve configuration with fail safe position DLHZO-*-040 and DLKZOR-*-140

(2) For complete description of available options, consult the technical tables (KT catalog) of electronic drivers indicated in section 2

5 HYDRAULIC CHARACTERISTICS OF DLHZO AND DLKZOR (based on mineral oil ISO VG 46 at 50 °C)

Hydraulic symbols	*40-L* *40-D* *40-D7 *40-T* *40-V*	3 3 [*3 3 3			٨				*** *** ***	40-L*1 40-D*1 40-DT' 40-T*1 40-V*1	' 1		٨				*60- *60-'	L*1 V*1
*40-L*3/B *40-D*3/B *40-DT*3/B *40-T*3/B *40-V*3/B a			*4(*4(*4(*4(0-L*1/ 0-D*1/ 0-DT* ⁻ 0-T*1/ 0-V*1/	B B 1/B B 🖾 B		(+-);		M			*60-L* *60-V*	*1/B *1/B		X +-			
Valve model						DLHZ	O-RT*							I	DLKZ	DR-RT	*	
					ро	rts P, A	, B = 3	50;						por	ts P, A	, B = 3	15;	
Pressure limits [bar]				Τ=	210 (2	50 with	exterr	nal drai	n /Y)				T = 210 (250 with external drain /Y)					
Spool	L0	L1	V1	L3	V3	L5	T5	L7	T7	V7	D7	DT7	L3	L7	T7	V7	D7	DT7
Max flow [l/min] at $\Delta p = 30$ bar	2,5	4,5	5	9	13	1	8		26	1	26-	÷13	40		60		60-	÷33
at $\Delta p = 70$ bar	4	7	8	14	20	2	8		40		40-	÷20	60		100		100)÷50
max permissible flow	10	18	18	32	40	5	0		70		70-	÷40	90		160		160)÷80
Leakage [cm ³ /min] at P = 100 bar (1)	<100	<200	<100	<300	<150	<500	<200	<900	<200	<200	<700	<200	<1000	<1500	<400	<400	<1200	<400
Response time [ms]		≤≤ 10 ≤ ≤ 15																
Hysteresis [%]		≤ 0,1% ≤ ≤ 0,1%																
Thermal drift		zero point displacement < 1% at $\Delta T = 40^{\circ}C$																

Notes:

Above performance data refer to valves coupled with Atos electronic drivers, see sections 2.
The flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).

(1) Referred to spool in neutral position and 50°C oil temperature.



7 HYDRAULIC CHARACTERISTICS OF PILOT OPERATED VALVES (based on mineral oil ISO VG 46 at 50 °C) (3)

Standard spools - hydraulic symbols *60 73 × -∔|**‡** ⊠= NH N ×+ ±⊠ *51/B *53/R *51 *53 5 NH H97 \\$**⊨** 192 DPZO-1 DPZO-2 DPZO-3 Valve model 1, 3 0, 1, 3 0, 1, 3 0, 1, 3 1, 3 0, 1, 3 1, 3 0, 1, 3 0, 1, 3 1, 3 0, 1, 3 Spool overlapping Spool type and size L5 S5 D5 DL5 L3 S3 D3 L5 **S**5 D5 DL5 L5 **S**5 D5 DL5 Max flow (1): at $\Delta p = 10$ bar at $\Delta p = 30$ bar [l/min] 100 100:60 130:80 180:130 200:145 360:220 390:240 130 200 180 390 360 160:100 225 340 680:410 160 225:130 310 310:225 340:250 680 620 620:380 180 180:110 550 550:300 760 1450:880 max permissible flow 640 640:460 680:500 1450 1350 1350:820 ports P, A, B, X = 350; T = 250 (10 for option /D);Y = 10 Pressure limits [bar] spool overlapping 0 < 25 < 25 < 30 Response time [ms] spool overlapping 1-3 < 50 < 70 < 75 ≤ 0,1% Hysteresis [%] Repeatability ± 0,1% zero point displacement < 1% at $\Delta T = 40^{\circ}C$ Thermal drift

Notes:

Above performance data refer to valves coupled with Atos electronic drivers, see section 2.
In case of long interruption of the hydraulic supply to the pilot valve, the driver has to be switched off to avoid its overheating.

(1) For different $\Delta p,$ the max flow is in accordance to the diagrams in section 16.2

ELECTRONIC CONNECTIONS - 7 & 12 PIN MAIN CONNECTORS 9

Standard 7pin	/Z option 12pin	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES	
А	1	V+	Power supply 24 Vbc for solenoid power stage and driver logic	Input - power supply	
В	2	VO	Power supply 0 Vbc for solenoid power stage and driver logic	Gnd - power supply	
$C^{(1)}$	7	AGND	Ground - signal zero for MONITOR signal (for standard and /Z options)	Gnd - analog signal	
C · ·	3	ENABLE	Enable (24 Vbc) or disable (0 Vbc) the driver (for /Q and /Z options)	Input - on/off signal	
D	4	INPUT+	Reference analog differential input: 110 Vpc maximum range (4 + 20 mA for (1 aption)	Input analog signal	
E	5	INPUT -		linput - analog signal	
E (2)	6	MONITOR	Monitor analog output: ±10 Vbc maximum range (4 ÷ 20 mA for /I option)	Output - analog signal	
F Y	11	FAULT	Fault (0V) or normal working (24V)(for F and /Z options)	Output - on/off signal	
-	8	R_ENABLE	Repeat Enable - output repetition of Enable input	Output - on/off signal	
-	9	NC	do not connect	Output - on/off signal	
-	10	NC	do not connect	Output - on/off signal	
G	PE	EARTH	Internally connected to the driver housing		

Notes (1) with /Q option ENABLE signal replaces AGND on pin C; MONITOR signal is reffered to pin B

(2) with /F option FAULT signal replaces MONITOR on pin F.

A minimum time of 50ms to 100ms have be considered between the driver energizing with the 24 Vbc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

12 MAIN CHARACTERISTICS OF RUGGED PROPORTIONAL DIRECTIONAL VALVES

Assembly position	Any position			
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)			
Ambient temperature	-20°C ÷ +60°C			
Fluid	Hydraulic oil as per DIN 51524 535 for other fluids see the rispective model code			
Recommended viscosity	15 ÷100 mm²/s at 40°C (ISO VG 15÷100)			
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 µm (β10≥75 recommended)			
Fluid temperature	-20°C +60°C (standard seals) -20°C +80°C (/PE seals)			
Vibration resistance	22 Hz, amplitude 4mm, acceleration 0,7g			
	55 Hz, amplitude 1mm, acceleration 6g			
Shock resistance	50g max, tested on 3 axes (24 h for axes)			

12.1 Coils characteristics

Valve model	DHZO-RTE	DLHZO-RTE	DPZO-RTE, RLE	DKZOR-RTE DLKZOR-RTE	Ξ	
Coil resistance R at 20°C		3 ÷ 3,3		3,8 ÷ 4,1 Ω		
Max. solenoid current	2,6 A			3 A		
Max. power	35 Watt			40 Watt		
Protection degree (CEI EN-60529)	IP67					
Duty factor	Continuous ratir	ng (ED=100%)				

[13] DIAGRAMS FOR DHZO (based on mineral oil ISO VG 46 at 50 °C)

13.1 Regulation diagrams

1 = linear spool	L14
2 = linear spool	L1
3 = progressive spool	S2
4 = linear spool	L3
5 = progressive spool	S3, D3
6 = linear spool, zero overlapping	0L3
7 = linear spool	L5
8 = linear spool, zero overlapping	0L5
9 = progressive spool	S5, D5
10=progressive spool, zero overlapping	0D5
zero overlapping	

Note

Hydraulic configuration vs. reference signal for double solenoid valves (also for option /B) 0 ÷ +10 V 12 ÷ 20 mA Reference signal $\mathsf{P} \to \mathsf{A} \, / \, \mathsf{B} \to \mathsf{T}$

0 ÷ -10 V 4 ÷ 12 mA

 $\mathsf{P} \mathop{\rightarrow} \mathsf{B} \, / \, \mathsf{A} \mathop{\rightarrow} \mathsf{T}$

Reference signal

30 Max flow [I/min] at $\Delta p = 30$ bar 24 18 3 6 ́л 12 2 6 1 0 20 40 60 80 100 Stroke [% of max] 0 X Reference signal [V] 10



X = Threshold for bias activation depending to the valve type and amplifier type

13.2 Bode diagrams

 $1 = 10\% \leftrightarrow 90\%$ nominal stroke $2 = 50\% \pm 5\%$ nominal stroke

13.3 Operating limits

3 = spool	L14
4 = spool	L1
5 = spool	S2
6 = spool	L3, S3, D

5	= spool	S2
6	= spool	L3, S3, D3
7	= spool	L5, S5, D5





14 DIAGRAMS FOR DKZOR (based on mineral oil ISO VG 46 at 50 °C)

bar

Vax flow [l/min] at $\Delta P = 30$

14.1 Regulation diagrams

- L3 1 = linear spool
- S3, D3 2 = progressive spool 3 = linear spool, zero overlapping OL3
- 4 = linear spool L5
- 5 = linear spool, zero overlapping OL5
- 6 = progressive spool S5, D5 0D5
- 7 = progressive spool,
- zero overlapping

Note

Hydraulic configuration vs. reference signal for double solenoid valves (also for option /B) Reference signal 0 ÷ +10 V $P \rightarrow A / B \rightarrow T$ 12 ÷ 20 mA 0 ÷ -10 V Reference signal $\mathsf{P} \to \mathsf{B} \, / \, \mathsf{A} \to \mathsf{T}$ 4 ÷ 12 mA

14.2 Bode diagrams

1 = 10% ↔ 90% nominal stroke

 $\mathbf{2} = 50\% \pm 5\%$ nominal stroke

14.3 Operating limits

1 = spool L3, S3, D3 **2** = spool L5, S5, D5



X = Threshold for bias activation depending to the valve type and amplifier type





14.4 Dynamic response

The response times in section 3 and frequency responses in the bode diagrams have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters 100

10

15 DIAGRAMS of DLHZO and DLKZOR (based on mineral oil ISO VG 46 at 50 °C)

15.1 Regulation diagrams

- 1 = Linear spools L
- 2 = Differential linear spool D7
- $\mathbf{3}$ = Differential non linear spool DT7
- 4 = Non linear spool T5 (only for DLHZO)
- 5 = Non linear spool T7
- 6 = Progressive spool V
- 7 = Pressure gain

T5 and T7 spool types are specific for fine low flow control in the range from 0 to 60% (T5) and 0 to 40% (T7) of max spool stroke. The non linear characteristics of the spool is compensated by the electronic driver, so the final valve regulation is resulting linear respect the reference signal (dotted line).

DT7 has the same characteristic of T7 but it is specific for applications with cylinders with area ratio 1:2

Note:

Hydraulic configuration vs. reference signal:

Standard:		
Reference signal	0 ÷+10 V 12÷20 mA }	$P \rightarrow A / B \rightarrow T$
Reference signal	0 ÷-10 V 4÷12 mA }	$P \rightarrow B / A \rightarrow T$
option /B: Reference signal	0 ÷+10 V 12÷20 mA }	$P \rightarrow B / A \rightarrow T$
Reference signal	0 ÷-10 V 4÷12 mA }	$P \to A / B \to T$







Reference signal [Volt]









Reference signal [Volt]





DLHZO:

 $1 = \pm 100\%$ nominal stroke $2 = \pm 5\%$ nominal stroke

DLKZOR: $\mathbf{3} = \pm 100\%$ nominal stroke

4 = ± 5% nominal stroke





15.3 Dynamic response

The response times in section **I** and the frequency response in bode diagram have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.

16 DIAGRAMS of DPZO (based on mineral oil ISO VG 46 at 50 °C)

16.1 Regulation diagrams

DPZO-1:	-
1 = 0L5, 00 2 = 1L5, 10 3 = 1S5, 10	DL5 DL5, 3L5, 3DL5 D5, 3S5, 3D5
DPZO-2: 4 = 1L5, 3L 5 = 1S5, 11 6 = 1L3, 3L 7 = 1S3, 11 8 = 0L5, 0L 9 = 0L3	.5 55, 1DL5, 3S5, 3D5, 3DL5 .3 23, 3S3, 3D3 DL5
DPZO-3: 10 = 0L5, 00 11 = 1L5, 10 12 = 1S5, 10	DL5 DL5, 3L5, 3DL5 D5, 3S5, 3D5

Note

Hydraulic configuration vs. reference signal:

 $\begin{array}{ll} \mbox{Reference signal} & 0 \div +10 \ V \\ 12 \div 20 \ mA \end{array} \ P \rightarrow A \ / \ B \rightarrow T \\ \mbox{Reference signal} & 0 \div -10 \ V \\ 4 \div 12 \ mA \end{array} \ P \rightarrow B \ / \ A \rightarrow T \end{array}$

X = Threshold for bias activation depending to the valve type and amplifier type





16.3 Bode diagrams

Stated at nominal hydraulic conditions. DPZO-1: **1** = 160 and 170 \pm 100% **2** = 160 and 170 \pm 5% DPZO-2: **3** = 260 and 270 \pm 100% **4** = 260 and 270 \pm 5%

- DPZO-3
- 5 = 360 and 370 ± 100%
- **6** = 360 and 370 ± 5%

16.4 Pressure gain

- 7 = for DPZO-RL(*)-1 *60 and *70
- 8 = for DPZO-RL(*)-2 and DPZO-RL(*)-3 *60 and *70















16.5 Dynamic response

The response times in section 🛛 and the response in bode diagrams have to be considered as average values.

For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters

16.6 Oil ports configuration

The standard configuration is internal pilot through port P and external drain through port Y. If the working pressure is over 100 bar, select option /G to reduce the piloting pressure or select the external pilot (option /E). The minimum piloting pressure is 30 bar. In case the system pressure could drops at values lower than 30 bar, select the external pilot (option /E). The internal drain, option /D, can be selected only if the backpressure on port T is < 1 bar.





18 MODEL CODES OF POWER SUPPLY AND COMMUNICATION CONNECTORS (to be ordered separately)

VALVE VERSION	-RTE -RLE					
CONNECTOR CODE	ZH-7P ZM-7P					
PROTECTION DEGREE	IP67 IP67					
DATA SHEET	G200, G210, K500					