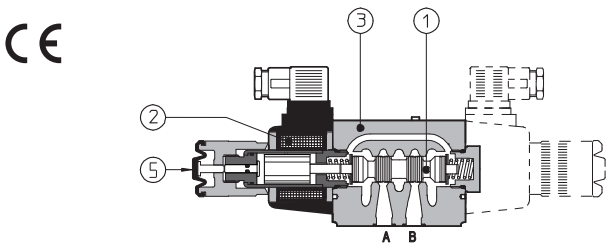
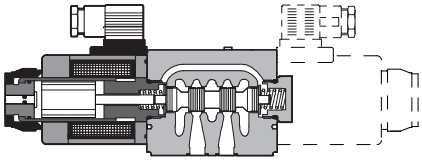
Solenoid directional valves type SDKE

direct, spool type



SDKE-161*/WP-AC



SDKE-17*-DC

Spool type, two or three position direct operated valves with threaded solenoids.

Solenoids ② are made by:

- wet type screwed tube, different for AC and DC power supply, with integrated manual override pin ①
- interchangeable coils, specific for AC or DC power supply, easily replaceable without tools - see section 5 for available voltages

Standard coils protection **IP65**.

Optional coils are available with **IP67** AMP Junior Timer, Deutsch, lead wire connections (options XJ, XK, XS) or with North American Standard Certification **cURus**, without connector (option XUL).

Wide range of interchangeable spools ①, see section 2.

The valve body ③ is 5 chamber type for DC version and 3 chamber type for AC version. It is made by shell-moulding casting with wide internal passages ensuring low pressure drops

Mounting surface: **ISO 4401 size 10**
Max flow: **150 l/min**
Max pressure: **350 bar**

1 MODEL CODE

SDKE - 1	61	1	/	A	-	X	24 DC	**	/	*

SDKE - 1
Directional control valves size 10

61
Valve configuration, see section 2
61 = single solenoid, center plus external position, spring centered
63 = single solenoid, 2 external positions, spring offset
67 = single solenoid, center plus external position, spring offset
70 = double solenoid, 2 external positions, without springs
71 = double solenoid, 3 positions, spring centered
75 = double solenoid, 2 external positions, with detent

1
Spool type, see section 2.

A
Options, see note 1 at section 4.

X
00-AC = AC solenoids without coils
00-DC = DC solenoids without coils
X = standard coil without connector
XUL = coils certified **cURus** without connector
See section 13 for available connectors, to be ordered separately
Coils with special connectors, see section 11
XJ = AMP Junior Timer connector, certified **cURus**
XK = Deutsch connector
XS = Lead Wire connection, certified **cURus**

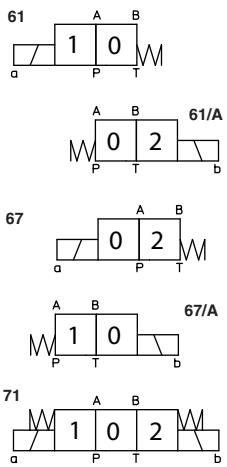
24 DC
Voltage code, see section 5

******
Series number

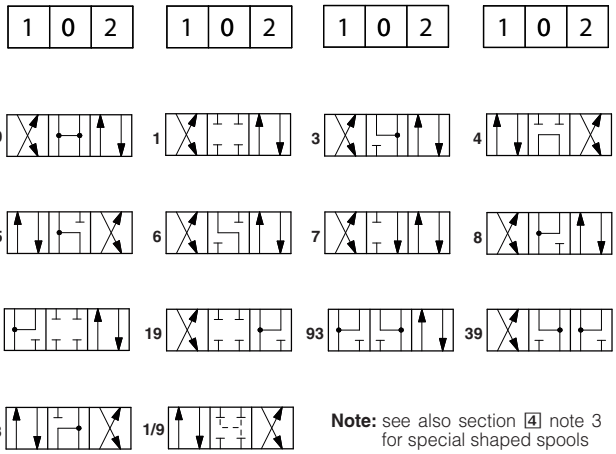
*****
Seals material, see section 4:
- = NBR
PE = FKM
BT = HNBR

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)

Configurations

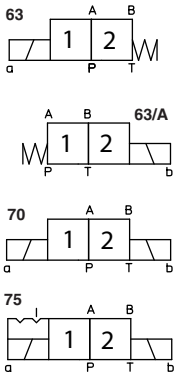


Spools

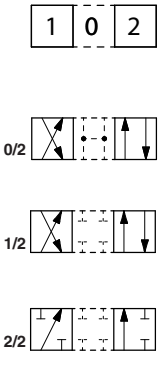


Note: see also section 4 note 3 for special shaped spools

Configurations



Spools



3 MAIN CHARACTERISTCS, SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position for all valves except for type - 170* (without springs) that must be installed with horizontal axis if operated by impulses		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	
Flow direction	As shown in the symbols of table 2		
Operating pressure	Ports P,A,B: **350** bar; Port T **210** bar for DC version (**250** bar with option /Y); **160** bar for AC version		
Rated flow	See diagrams Q/Δp at section 6		
Maximum flow	**150 l/min**, see operating limits at section 7		

3.1 Coils characteristics

Insulation class	**H** (180°C) for DC coils **F** (155°C) for AC coils Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	**IP 65** (with connectors 666, 667, 669 correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric feature 5
Supply voltage tolerance	± 10%
Certification (only for XUL coils)	**cURus** North American Standard

4 NOTES

1 Options

A = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.
WP = prolonged manual override protected by rubber cap - see section 12.
L, L1, L2, L3, LR, L7, L8 see section 10 = device for switching time control (only for DC solenoids).
L7 and L8 are available only for spool type 0/1, 1/1, 3/1, 4 and 5.
Y = external drain, only for DC version, to be selected if the pressure at T port is higher than the max allowed limits.

2 Type of electric connectors DIN 43650, to be ordered separately - see section 13.

666 = standard connector IP-65 for direct connection to electric supply source.
667 = as 666, but with built-in signal led.
669 = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - Imax 1A).

3 Spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spool type **1** is also available as **1/1**, properly shaped to reduce the water-hammer shocks during the switching.
- spool type **1/9** has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.

5 ELECTRIC FEATURES

External supply nominal voltage ± 10%	**Voltage code**	Type of connector	Power consumption (2)	Code of spare coil
12 DC	**12 DC**	666 or 667	36 W	CAE-12DC
14 DC	**14 DC**			CAE-14DC
24 DC	**24 DC**			CAE-24DC
28 DC	**28 DC**			CAE-28DC
110 DC	**110 DC**			CAE-110DC
220 DC	**220 DC**			CAE-220DC
110/50/60 AC	**110/50/60 AC**		100 VA (3)	CAE-110/50/60AC (1)
230/50/60 AC	**230/50/60 AC**			CAE-230/50/60AC (1)
110/50/60 AC	**110 DC**	669	36 W	CAE-110DC
230/50/60 AC	**220 DC**			CAE-220DC

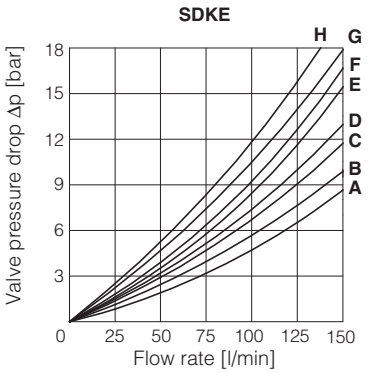
(1) In case of 60 Hz voltage frequency the performances are reduced by 10÷15% and the power consumption is 90 VA

(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

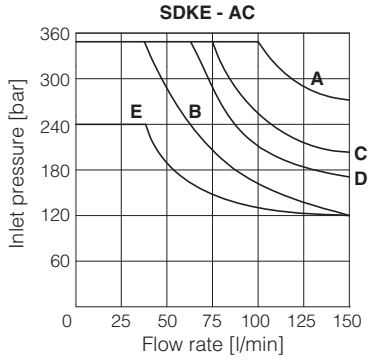
6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

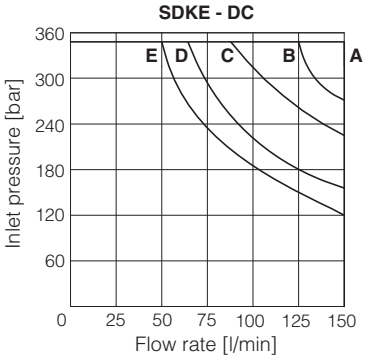
Flow direction / Spool type	P→A	P→B	A→T	B→T	P→T	B→A
0, 0/1, 0/2, 2/2	A	A	B	B		
1, 1/1, 1/9, 6, 8	A	A	D	C		
3, 3/1, 7	A	A	C	D		
4	B	B	B	B	F	
5, 58	A	B	C	C	G	
1/2	B	C	C	B		
19, 91	F	F	G	G		H
39, 93	F	F	G	G		H

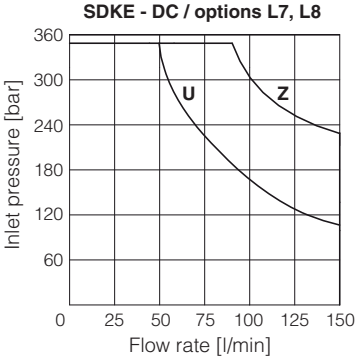


7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.







Curve	Spool type AC	Spool type DC
A	0/1	0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8
B	4, 5, 19, 91	6, 7
C	0, 1/1, 3, 3/1	19, 91
D	1, 1/2, 0/2	4, 5
E	6, 7, 8, 2/2	2/2
U	-	4, 5
Z	-	0/1, 1/1, 3/1

8 SWITCHING TIMES (average values in msec)

Valve	Switch-on AC	Switch-on DC	Switch-off AC	Switch-off DC
SDKE + 666 / 667	40	60	25	35
SDKE + 669	60	—	90	—
SDKE-*/L7 - SDKE-*/L8	—	100÷150	—	100÷150

Test conditions:

- 50 l/min; 150 bar
- nominal supply voltage
- 2 bar of back pressure on port T
- mineral oil ISO VG 46 at 50°C

The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

9 SWITCHING FREQUENCY

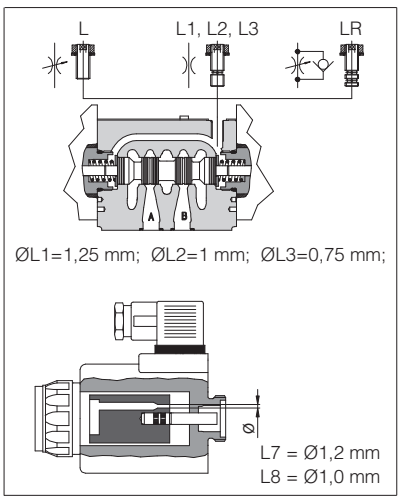
Valve	AC (cycles/h)	DC (cycles/h)
SDKE + 666 / 667	7200	15000

10 DEVICES FOR SWITCHING TIME CONTROL

These devices are only available for DC valve version (5 chambers body) and can control the switching time and therefore reduce the coil hammering in the hydraulic circuit. The different types are available shown in the figure.

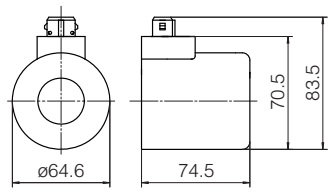
- **L**: controls and regulates the switching time in both moving directions of the spool: regulation is carried out by screwing/unscrewing the element itself (regulating choke);
- **L1/L2/L3**: controls the switching time in both moving directions of the spool by means of fixed calibrated restrictor (gauged flow). The restrictor is positioned in the valve's body ØL1 = 1,25 mm; ØL2 = 1 mm; ØL3 = 0,75 mm;
- **LR**: controls and regulates the switching time in the B→A direction of the spool movement. The device does not control the switching time (standard time) in the opposite direction A→B of the spool movement.
- **L7/L8**: controls the switching time in both moving directions of the spool by means of fixed calibrated restrictor (gauged flow). The restrictor is installed in the solenoid's anchor.

For a correct operation of the switching time control, the passage in which the control device is installed must be completely filled with oil.

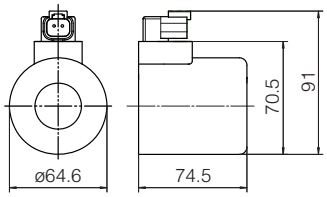


11 COILS TYPE CAE WITH SPECIAL CONNECTORS (only for 12DC, 14DC, 24DC and 28DC)

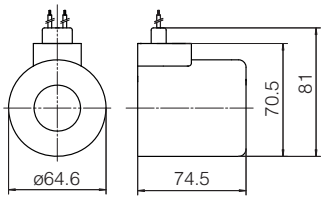
Options -XJ
Coil type CAEJ
AMP Junior Timer connector
Protection degree IP67
certified **cURus**



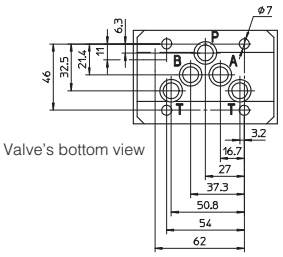
Options -XK
Coil type CAEK
Deutsch connector, DT-04-2P male
Protection degree IP67



Options -XS
Coil type CAES
Lead Wire connection
Cable lenght = 180 mm
certified **cURus**



12 INSTALLATION DIMENSIONS [mm]

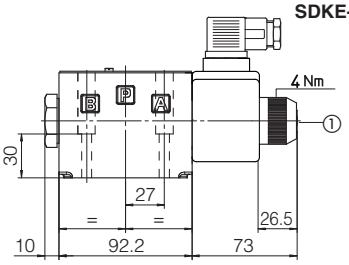


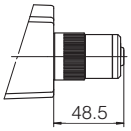
Valve's bottom view

ISO 4401: 2005
Mounting surface according to 4401-05-05-0-05
Fastening bolts:
4 socket head screws M6x40 class 12.9
Tightening torque = 15 Nm
Seals: 5 OR 2050 and 1 OR 108
Ports P,A,B,T: Ø = 11.5 mm (max)
Ports Y: Ø = 5 mm

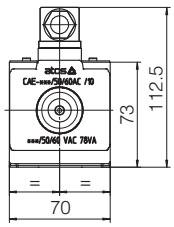
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT
For the max pressures on ports, see section 3

SDKE-16*-AC

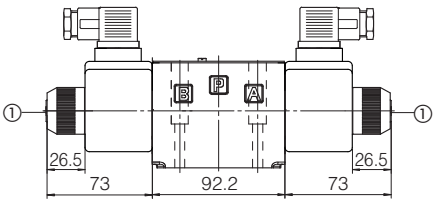




Option /WP



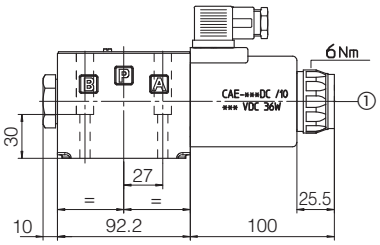
SDKE-17*-AC

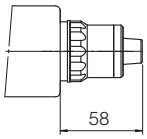


Mass: 3,9 kg

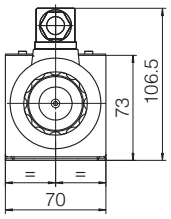
Mass: 4,7 kg

SDKE-16*-DC

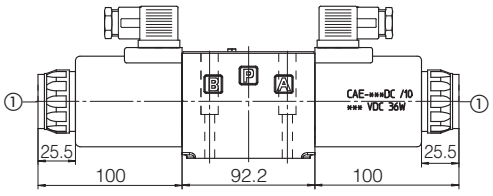




Option /WP



SDKE-17*-DC

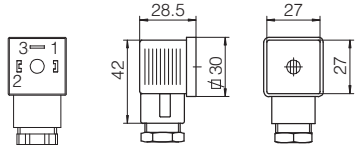
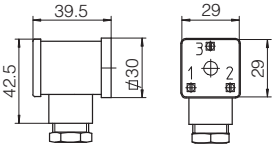


Mass: 4,5 kg

Mass: 6,1 kg

① Standard manual override PIN. The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

13 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

666, 667 (for AC or DC supply)	**669** (for AC supply)	**CONNECTOR WIRING**	
		**666, 667** 1 = Positive ⊕ 2 = Negative ⊖ ⊕ = Coil ground	**669** 1,2 = Supply voltage VAC 3 = Coil ground

SUPPLY VOLTAGES		
666	**667**	**669**
All voltages	24 AC or DC 110 AC or DC 220 AC or DC	110/50 AC 110/60 AC 230/50 AC 230/60 AC