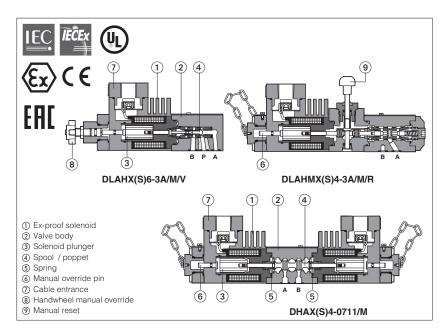


Stainless steel valves for corrosive environments & water base fluids

ex-proof solenoid valves, Multicertification ATEX, IECEx, EAC or cULus certification



New line of directional solenoid valves and pressure relief valves in stainless steel execution for corrosive environments.

Ex-proof Stainless steel solenoids ①, with ATEX, IECEX, EAC Multicertification or CULus North American certification, for hazardous areas - see section ⑤, ⑥.

Two executions are available:

- x stainless steel for external and internal parts, to withstand extreme and corrosive environmental conditions, and to ensure full compatibility also with water base and special fluids.
- XS stainless steel for external parts to withstand extreme and corrosive environmental conditions.
 Internal components are derived from standard valves.

Directional valves are available in two basic versions: poppet type, 3-way leak free (suitable for accumulator systems) or spool type, 4-way on-off valves.

DHAX(S) and DLAHX(S) valves are **SIL** compliance with IEC 61508 (TÜV certified) - see section 1.1

1 STAINLESS STEEL VALVES: MAIN DATA

Valve exe	ecution (1)		ISO	Volt	ages	ATEX,	IECEx	cUI	_US	Max flow	Δр	Max
X (5)	xs	Description	size	DC	AC 50/60Hz	T class (2)	Input Power	T class (2)	Input Power	I/min	(at max flow) bar	pressure bar (3)
DHAX4	DHAXS6 DHAXS4	4 way, spool type direct solenoid valves	06 (ISO4401)			T6, T4 T4, T3	8 W 25 W	T6, T5 T3	12 W 33 W	60 70		350
DLAHX6 DLAHX4	DLAHXS6 DLAHXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)	12 24	12	T6, T4 T4, T3	8 W 25 W	T6, T5 T3	12 W 33 W	10 12		315 350
DLAHMX4	DLAHMXS6 DLAHMXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)	48	24 110	T6, T4 T4, T3	8 W 25 W	T6, T5 T3	12 W 33 W	25 30		250 315
DLAHPX6	DLAHPXS6	3 way, poppet type, piloted solenoid valve	06 (ISO4401)	110 220	230	T6, T4	8 W	-	12 W	40	see diagram at section	315
DLAPX6	DLAPXS6	3 way, poppet type, piloted solenoid valve	no			T6, T4	8 W	(2)	12 W	220	11	315
DLHPX	DLHPXS	3 way, poppet type, hydraulic operated valve	06 (ISO4401)			-	-	-	-	40		315
DLPX	DLPXS	3 way, poppet type, hydraulic operated valve	no	-	-	-	-	-	-	220		315
CART-MX-3 CART-MX-6 CART AREX-20	CART-MXS-3 CART-MXS-6 CART AREXS-20	relief valve direct screw-in	no no no	- - -		- - -	- - -	- - -	- - -	2,5 40 (60 PED) 120 (150 PED)	30	420 500 400
НМРХ-*	HMPXS-*	relief valve direct modular	06 (ISO4401)	-	_	-	-	-	-	40	35	350
SC LIX-2531* LIMMX-2/*	LIMMXS-2/*	relief valve DIN cartridge (4)	25 (ISO7368)	-	-	-	-	-	-	400	6	350

Notes

- (1) XS6 and XS4 versions differ only for the coil power (see Input Power)
- (2) Solenoid temperature class see section 3
- (3) Max pressure on T port = 110 bar
- (4) Optional electrohydraulic venting available on request.
- (5) The "X" valves in full stainless steel execution are factory tested by Atos with mineral oil or pure water in order to avoid the contamination of the end user system. At the end of each valve model code must be specified the type of fluid to be used in the valve's testing: "H" for hydraulic oil or "W" for pure water.

1.1 SIL compliance with IEC 61508: 2010

DHAX(S), DLAHX(S) meets the requirements of:

- SC3 (systematic capability)
- max SIL 2 (HFT = 0 if the hydraulic system does not provide the redundancy for the specific safety function where the component is applied)
- max **SIL 3** (HFT = 1 if the hydraulic system provides the redundancy for the specific safety function where the component is applied)

Ambient temperature:

Valves are provided by HNBR seals, which allow min ambient temperature down to -40 °C (max oil viscosity = 380 cSt). The min ambient temperature for valves with /PE option (FKM seals) is -20 °C Max ambient temperature for valves without solenoids is 70 °C.

For PED certified pressure relief cartridges see section 9.2

2 MATERIALS SPECIFICATION

Valve type	solenoid housing	valve body	internal parts for X execution	internal parts for XS execution	spring 5	sea	als
	U	(2)	3 + 4	(3) + (4)	9	std	/PE
DHAX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHX(S) DLAHMX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLHPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
CART-*X(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
HMPX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
LIMMX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
SC LIX	-	AISI 316L	AISI 630, AISI 420B	-	AISI 302	HNBR (buna)	FKM (viton)

3 EX-PROOF SOLENOIDS: MAIN DATA

VALVE TYPE			DHAXS6 DLAHX6 DLAHXS6 DLAPXS6	DLAHMXS6 DLAHPXS6 DLAPX6 DLAHPX6	DHAX4 DHAXS4 DLAHMX4 DLAHX4	DLAHXS4 DLAHMXS4		
Solenoid		Multicertification	OAX/WP,	OAXS/WP	OAKX/WP, OAKXS/WP			
code		cULus	OAULX/WP, OAULXS/WP		OAKULX/WP,	OAKULXS/WP		
Voltage	VDC	±10%		12DC, 24DC, 48DC (1), 1	10DC, 125DC (1), 220DC			
code	VAC 50/60 Hz	±10%		12AC, 24AC, 110-	120AC, 230-240AC			
Power		Multicertification	8	W	25	5W		
consumptio	n	c UL us	12	2W	33W			
Coil insulati	on		Class H					
Protection of	degree		IP 66/67 According to IEC 60529 when correctly coupled with the relevant cable gland PAXMC/M					
Duty factor			100%					
Mechanical construction Multicertification		Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 6079-1: 2007						
Medianical	CONSTRUCTION	c UL us	Flame proof housing classified according to UL 1203 and UL429, CSA 22.2 n°30-1986 and CSA 22.2 n°139-13					
Cable entrance and electrical wiring			Internal terminal board for cable connection threaded connection for cable entrance vertical (standard) or Horizontal (option /O)					
Metod of protection			Ex d					
		Temperature class	T6 (≤ 85°C)	T4 (≤ 135°C)	T4 (≤ 135°C)	T3 (≤ 200°C)		
Multicertifi	cation	Ambient temperature	-40 ÷ +45 °C	-40 ÷ +70 °C	-40 ÷ +45 °C	-40 ÷ +70 °C		
		Temperature class	T6 (≤ 85°C)	T5 (≤ 100°C)	T3 (≤ 200°C)			
cULus	A	Ambient temperature	-40 ÷ +55 °C	-40 ÷ +70 °C	-40 ÷ +	+70 °C		

Notes: (1) 48DC and 125DC only for Multicertification

For alternating current supply a rectifier bridge is integrated in the solenoid

4 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position for all valves					
Subplate surface finishing	Roughness index Ra 0,4 - flatne	ess ratio 0,01/100 (ISO 1101)				
Seals, recommended fluid temperature	HNBR seals (standard) = -40° C \div $+60^{\circ}$ C, with HFC hydraulic fluids = -40° C \div $+50^{\circ}$ C FKM seals (/PE option) = -20° C \div $+80^{\circ}$ C					
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s					
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β10 ≥75 recommended)					
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard			
Mineral oils	HNBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524			
Flame resistant without water	FKM	HFDU, HFDR				
Flame resistant with water	e resistant with water HNBR HFC ISO 12922		ISO 12922			

5 culus CERTIFICATION

cULus marking

Class I = Equipment for famable gas and vapours

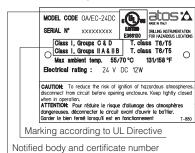
= Possibility of explosive atmosphere during normal functioning

Groups C&D = Atmosphere containing flamable gas

Groups IIA&**IIB** = Gas group

= Temperature class of solenoid surface referred to +55°C / +70°C ambient temperature T6/T5

EXAMPLE OF NAMEPLATE MARKING



6 MULTICERTIFICATION ATEX, IECEx, EAC

In the following are resumed the valves marking according to multicertifications for Group I and Group I (mining)

GROUP II, ATEX, marking

II 2 G = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2

Ex d = Explosion-proof equipment

II C = Equipment of group IIC suitable for substances (gas) of group IIC

T6/T4 = Solenoid temperature class (maximum surface temperature)

Gb = Equipment protection level, high level protection for explosive

 Equipment protection level, high level protection for explosive Gas atmospheres

= Mark of conformity to the applicable European directives

II 2 D = Solenoid for surface plants with dust environment, category 2, suitable for zone 21 and zone 22

Ex d = Explosion-proof equipment

III C = Suitable for conductive dust (applicable also IIIB and/or IIIA)

IP66/67 = Protection degree

T85/T135 = Maximum surface temperature (Dust)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

= Mark of conformity to the 94/9/CE directive and to the technical norms

GROUP II, IECEx marking

Ex d = Explosion-proof equipment

IIC = Equipment of group IIC suitable for substances (gas) of group IIC

T6/T4 = Solenoid temperature classes (Gas)

Gb = Equipment protection level, high level protection for explosive

Gas atmospheres

Ex tb = Equipment protection by enclosure"tb"

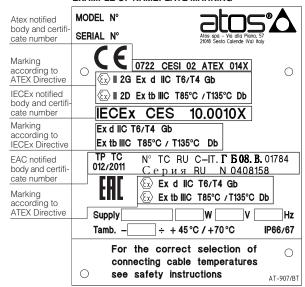
IIIC = Suitable for conductive dust (applicable also IIIB and/or IIIA)

T85°C/T135°C = Maximum surface temperature (Dust)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

IP66/67 = Protection degree

EXAMPLE OF NAMEPLATE MARKING



6.1 EAC marking

EAC (EurAsian certification) acknowledges the whole ATEX Directive 2014/34/EU. This certification is available only for gas environment (not for dust).

II 2 G = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2

Ex d = Explosion-proof equipment

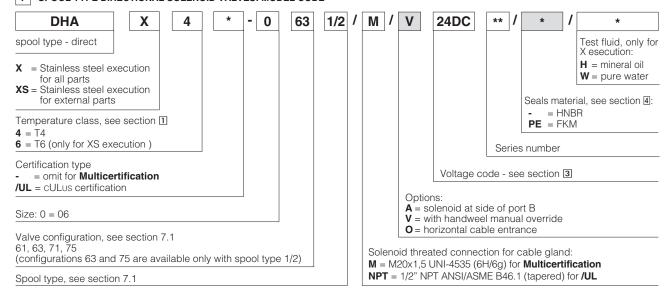
II C = Equipment of group IIC suitable for substances (gas) of group IIC

T6/T4 = Solenoid temperature class (maximum surface temperature)

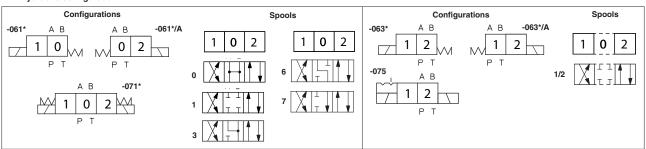
(Ex

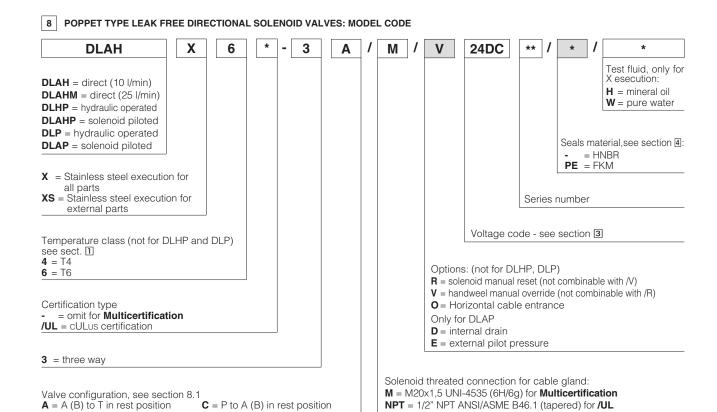
= Mark of conformity to the 94/9/CE directive and to the technical norms

7 SPOOL TYPE DIRECTIONAL SOLENOID VALVES: MODEL CODE

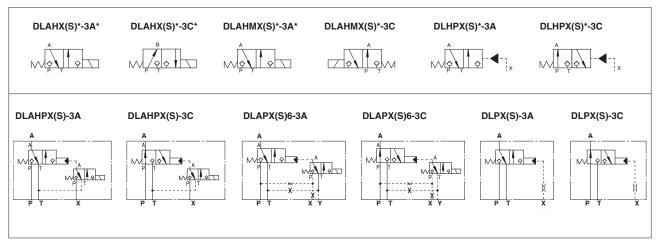


7.1 Hydraulic configuration



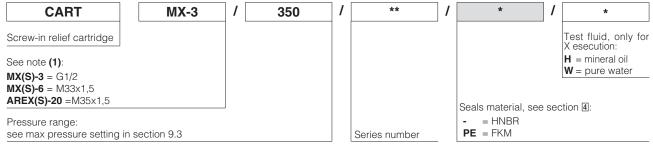


8.1 Hydraulic configuration



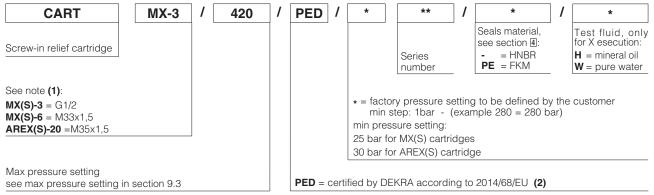
9 PRESSURE CONTROL VALVES: MODEL CODE

9.1 Screw-in type, STANDARD versions



(1): X = Stainless steel execution for all parts
XS = Stainless steel execution for external parts

9.2 Screw-in type, PED CERTIFIED versions



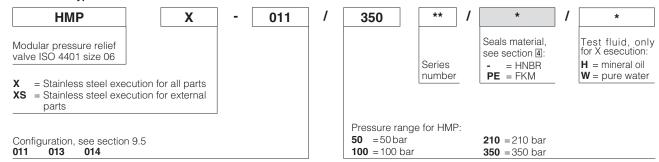
- X = Stainless steel execution for all parts
 XS = Stainless steel execution for external parts
- (2) For PED certified cartridges the min ambient / fluid temperature is: -40°C for CART MX(S)-3 and CART MX(S)-6 -20°C for CART AREX(S)-20
 - -20°C for all cartridges with /PE option (FKM seals)

9.3 Hydraulic characteristics

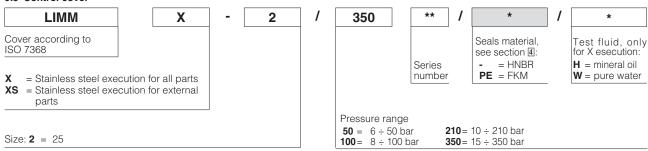
Valve mode		CART MX(S)-3	CART MX(S)-6	CART AREX(S)-20	
Max pressure	STANDARD	50 100 210 350 420	50 100 210 350 500	50 100 210	
setting [bar]	PED	420	420	315 400	
Pressure range	STANDARD (1)	4÷50 6÷100 7÷210 8÷350 15÷420	2÷50 3÷100 8÷210 15÷350 15÷500	3÷50 5÷100 6÷210 8÷315 10÷400	
[bar]	PED	25÷420	25÷420	30÷400	
Max pressur [bar]	Max pressure on port T [bar] 50		50	50	
Max flow	STANDARD	2,5	40	120	
[l/min]	PED	2,5	60	150	

- (1) The values correspond to the min and max regulation of the valve's craking pressure
- $\begin{tabular}{ll} \textbf{(2)} Ped valves should be operated without counterpressure on T line \\ \end{tabular}$

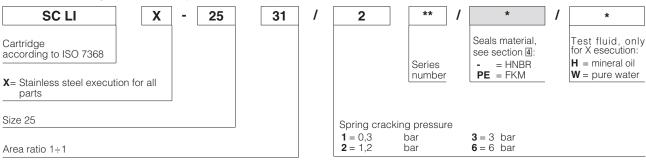
9.2 Modular type



9.3 Control cover

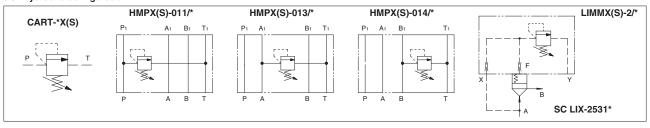


9.4 Standard cartridge valve to be coupled with LIMMX(S) cover



Note: for LIMMXS cover, the standard SCLI-25* cartridge can be used

9.5 Hydraulic configuration

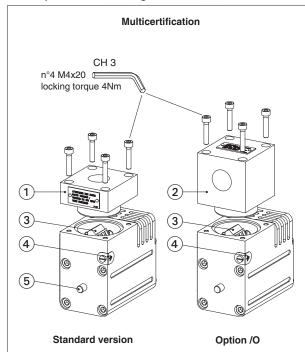


10 CABLE GLANDS AND WIRING

10.1 Cable glands - only for Multicertification

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech. table K600

10.2 Ex proof solenoid wiring



- ① cover with threaded connection for vertical cable gland fitting
- 2 cover with threaded connection for horizontal cable gland fitting
- (3) terminal board for cables wiring
- 4) screw terminal for additional equipotential grounding
- standard manual override



PCB 3 poles terminal board suitable for wires cross sections up to 2,5 mm² (max AWG14)

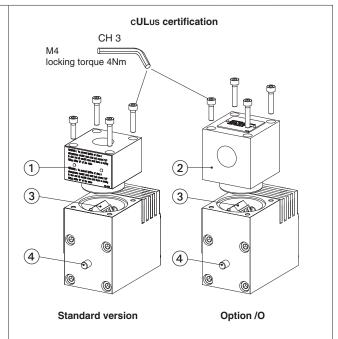
Power supply: section of coil connection wires = 2,5 mm² **Grounding:** section of internal ground wire = 2,5 mm²

section of external ground wire = 4 mm²

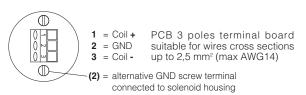
Wiring specifications

Power supply: section of coil connection wires = 2,5 mm² Grounding: section of internal ground wire = 2,5 mm²

The additional equipotential grounding can be also performed by the user on the external facility provided on the solenoid case. Section of external ground wire = $4~\text{mm}^2$



- (1) cover with threaded connection for vertical cable gland fitting
- 2) cover with threaded connection for horizontal cable gland fitting
- 3 terminal board for cables wiring
- 4 standard manual override



Cable Specification:

Power supply and transducer cables have to comply with following characteristics

- Suitable for use in Class I Division 1, Gas Groups C
- Armored Marine Shipboard Cable which meets UL 1309
- Tinned Stranded Copper Conductors
- Bronze braided armor
- Overall impervious sheath over the armor

Any Listed (UBVZ/ UBVZ7) Marine Shipboard Cable rated 300 V min, 15A min. 3C 2,5 mm² (14 AWG) having a suitable service temperature range of at least -25°C to +110°C ("/BT" Models require a temperature range from -40°C to +110°C)

For Class I wiring the 3C 1,5 mm² AWG 16 cable size is admitted only if a fuse lower than 10 A is connected to the load side of the solenoid wiring.

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

10.3 Cable temperature

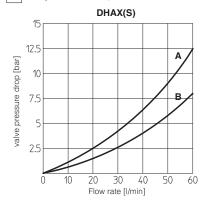
The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

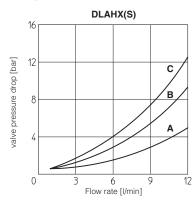
For Multicertification

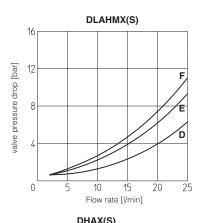
Max ambient temperature [°C]	Temperature class	Surface temperature [°C]	Cable temperature
45 °C	T6	<85 °C	not prescribed
70 °C	T4	<135 °C	90 °C

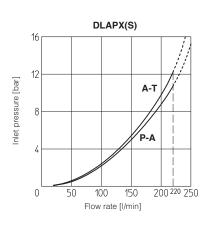
For cULus

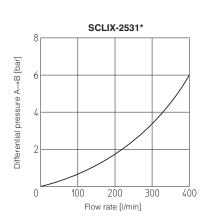
Max ambient temperature [°C]	Temperature class	Surface temperature [°C]	Cable temperature
55 °C	T6	<85 °C	100 °C
70 °C	T5	<100 °C	100 °C









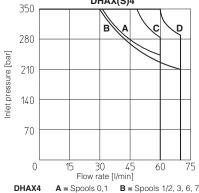


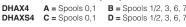
DIAX(0)						
Flow direction Spool type	P→A	Р→В	А→Т	В→Т	P→T	
0	В	В	В	В	Α	
1, 1/2	Α	Α	Α	Α		
3	Α	Α	В	В		
6	Α	А	В	Α		
7	Α	А	Α	В		

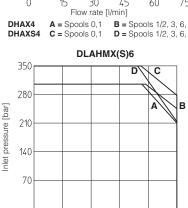
Flow direction Valve type	$\begin{array}{c} P \rightarrow A \\ (P \rightarrow B) \end{array}$	$\begin{array}{c} \textbf{A} \rightarrow \textbf{T} \\ \textbf{(B} \rightarrow \textbf{T}) \end{array}$
DLAHX(S)-3A	С	В
DLAHX(S)-3C	В	А
DLAHMX(S)-3A	F	Е
DLAHMX(S)-3C	Е	D

12 OPERATING LIMITS OF ON/OFF DIRECTIONAL CONTROLS (based on mineral oil ISO VG 46 at 50°C)

The diagram have been obtained with warm solenoids and power supply at lowest value (Vnom-10%). For DHAX(S) valves the curves refer to application with symmetrical flow through the valve (i.e. $P \rightarrow A$ and $B \rightarrow T$). In case of asymmetric flow the operating limits must be reduced.





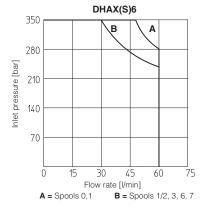


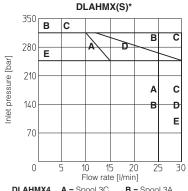
Flow rate [l/min]

B = Spool 3C **D** = Spool 3C

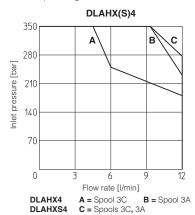
A = Spool 3A C = Spool 3A

DLAHX6





DLAHMX4 A = Spool 3C DLAHMXS4 C = Spool 3A B = Spool 3A D = Spool 3C DLAHMXS6 E = Spool 3A, 3C

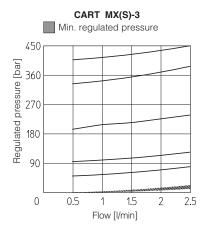


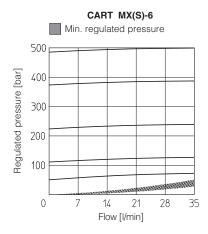
DLAPX(S)6 and DLPX(S) 350 300 250 pressure [bar] 200 minimum 150 piloting pressure 100 0 15 30 4J Piloting pressure [bar]

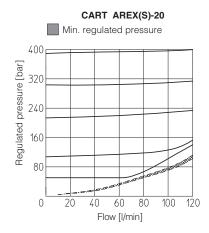
 $\textbf{12.1} \quad \textbf{Internal leakages} \text{ for DLAHX}(S), \ DLAHMX}(S), \ DLAHPX(S), \ DLAPX(S), \ DLAPX(S), \ DLAPX(S) \text{ and DLPX}(S) : less than 5 drops/min (0,36 cm³/min) at max pressure.$

12.2 Piloting pressure for DLAHPX(S) and DLHPX(S) max piloting pressure = 315 bar; min piloting pressure = 90 bar for DLAPX(S) and DLPX(S) max piloting pressure = 315 bar; min piloting pressure = see above diagram

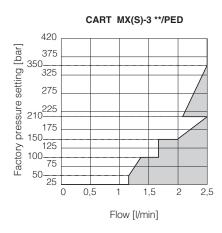
13.1 Standard versions

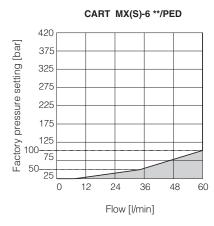


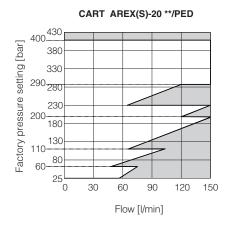




13.2 PED certified versions







Note:

1) The valves can operate only in the white area of the above diagrams.

The maximum flow values within the white area are those for which the pressure increases of +10% respect to the factory pressure setting. Pressure / flow values located in gray areas cannot be performed

2) The working range in above diagrams is valid with 0 bar in T line.

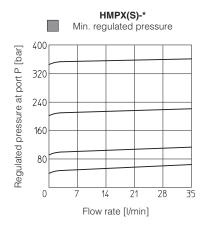
As general rule PED valves should be operated without counter pressure in the T line.

Differently, in case of counter pressure in T line, the maximum flow is reduced respect to values reported in the diagrams.

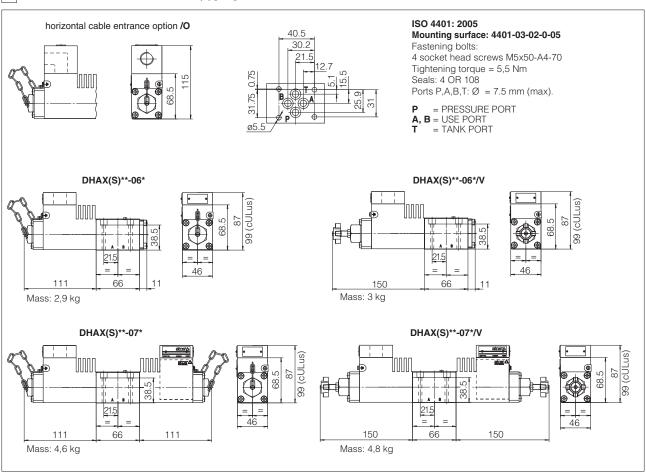
There is a relation between the maximum counter pressure, the factory pressure setting and the maximum flow: with a flow near to zero, the maximum counter pressure in T line is 10% of the factory pressure setting.

With increasing flow, the maximum counter pressure in T line must be reduced. Contact Atos technical office for details.

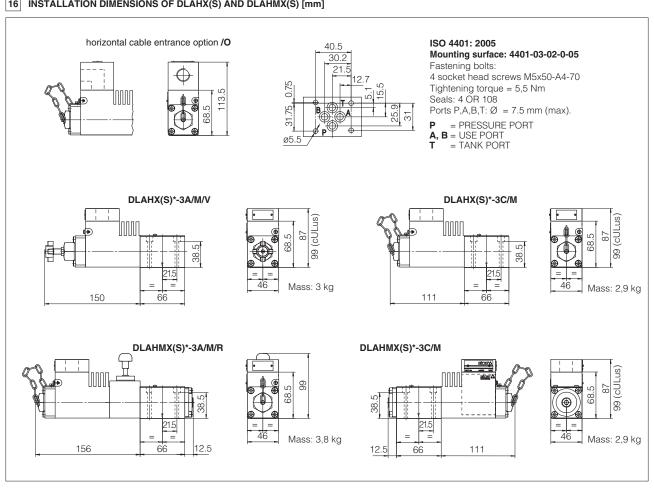
14 REGULATED PRESSURE for modular valves



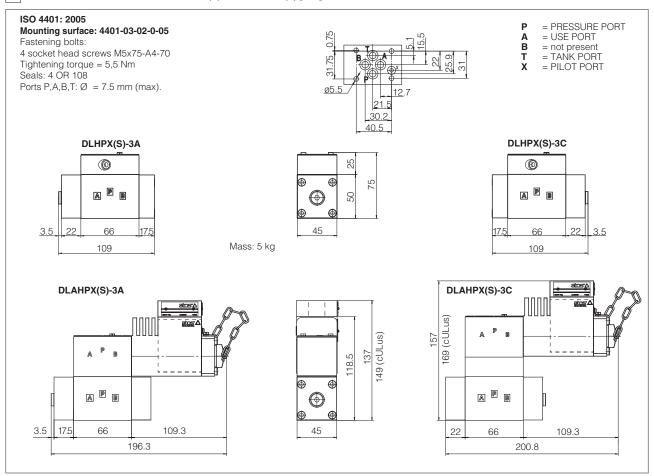
15 INSTALLATION DIMENSIONS OF DHAX(S) [mm]



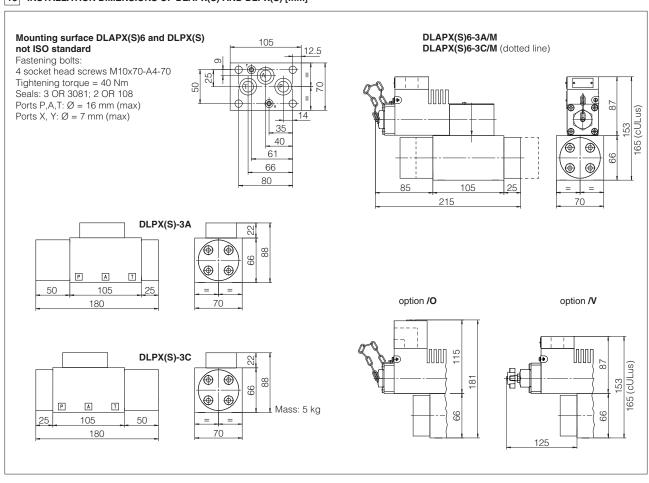
16 INSTALLATION DIMENSIONS OF DLAHX(S) AND DLAHMX(S) [mm]



17 INSTALLATION DIMENSIONS OF DLHPX(S) AND DLAHPX(S) [mm]



18 INSTALLATION DIMENSIONS OF DLAPX(S) AND DLPX(S) [mm]



19 INSTALLATION DIMENSIONS OF SCREW IN PRESSURE RELIEF VALVES [mm]

