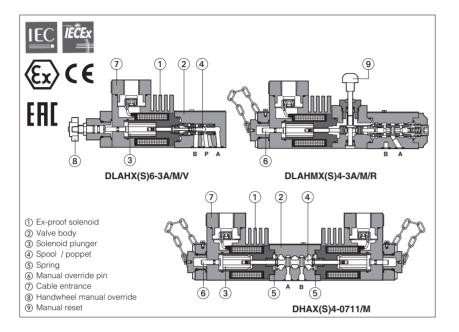


# Stainless steel valves for corrosive environments & water base fluids

ex-proof solenoid valves, Multicertification ATEX, IECEx, EAC or cULus certification **UL certified valves are obsolete components** - availability on request



New line of directional solenoid valves and pressure relief valves in stainless steel execution for corrosive environments. Ex-proof Stainless steel solenoids ①, with **ATEX, IECEx, EAC Multicertification** or **cULus** North American certification, for hazardous areas - see section ⑤, ⑥.

Two executions are available:

- •X stainless steel for external and internal parts, to withstand extreme and corrosive environmental conditions, and to ensure full compatibility also with water base and special fluids.
- •XS stainless steel for external parts to withstand extreme and corrosive environmental conditions. Internal components are derived from

standard valves. Directional valves are available in two basic versions: poppet type, 3-way leak

DHAX(S) and DLAHX(S) valves are **SIL** compliance with IEC 61508 (TÜV certified) - see section 1.1

free (suitable for accumulator systems) or

spool type, 4-way on-off valves.

Valve exe	ecution (1)		ISO	Volt	ages	ATEX,	IECEx	cU	Lus	Max flow	Δp	Max
X (5)	XS	Description	size			T class (1)	Input Power	T class (1)	Input Power	l/min	(at max flow) bar	pressure bar (3)
DHAX4	DHAXS6 DHAXS4	4 way, spool type direct solenoid valves	06 (ISO4401)			T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	60 70		350
DLAHX6 DLAHX4	DLAHXS6 DLAHXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)	24 48 1	24 12 24 24	T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	10 12		315 350
DLAHMX4	DLAHMXS6 DLAHMXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)			T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	25 30		250 315
DLAHPX6	DLAHPXS6	3 way, poppet type, piloted solenoid valve	06 (ISO4401)	110 220	230	T6, T4	8 W	-	12 W	40	see diagram at section	315
DLAPX6	DLAPXS6	3 way, poppet type, piloted solenoid valve	no			T6, T4	8 W	(2)	12 W	220	11	315
DLHPX	DLHPXS	3 way, poppet type, hydraulic operated valve	06 (ISO4401)			-	-	-	-	40		315
DLPX	DLPXS	3 way, poppet type, hydraulic operated valve	no	-	-	-	-	-	-	220		315
CART-MX-3 CART-MX-6 CART AREX-20	CART-MXS-3 CART-MXS-6 CART AREXS-20	relief valve direct screw-in	no no no							2,5 40 (60 PED) 120 (150 PED)	30	420 500 400
HMPX-*	HMPXS-*	relief valve direct modular	06 (ISO4401)	_	-	-	_	-	-	40	35	350
SC LIX-2531* LIMMX-2/*	LIMMXS-2/*	relief valve DIN cartridge <b>(4)</b>	25 (ISO7368)	-	-	-	-	-	-	400	6	350

#### Notes:

- (1) XS6 and XS4 versions differ only for the coil power (see Input Power) For ATEX, IECEx, EAC multicertification the temperature class T6, T4, T3 is related to the max ambient temperature, from which results the max solenoid surface temperature allowed in the application (see section ③). The reference ambient temperature is -40÷+40°C (+45°C for X\*6), for higher ambient temperature (-40÷+70 °C) the temperature class has to be degraded. For cULus certification the temperature class is related to the coil power 12W or 33 W
- Special execution for ambient temperature -60°C (option /BBT) available on request
  (2) For cULus certification the temperature class corresponding to the coil power 12W is not reported in the nameplate marking. For coil power 33W the temperature class is T4.
- (3) Max pressure on T port = 110 bar
- (4) Optional electrohydraulic venting available on request.
- (5) The "X" values in full stainless steel execution are factory tested by Atos with mineral oil or pure water in order to avoid the contamination of the end user system. At the end of each value model code must be specified the type of fluid to be used in the value's testing: "H" for hydraulic oil or "W" for pure water.

#### Ambient temperature:

Valves are provided by HNBR seals, which allow min ambient temperature down to -40 °C (max oil viscosity = 380 cSt). The min ambient temperature for valves with /PE option (FKM seals) is -20°C Max ambient temperature for valves without solenoids is 70°C.

#### 1.1 SIL compliance with IEC 61508: 2010

DHAX(S), DLAHX(S) meets the requirements of: - **SC3** (systematic capability)

- max SIL 2 (HFT = 0 if the hydraulic system does not provide the redundancy for the specific safety function where the component is applied)
- max SIL 3 (HFT = 1 if the hydraulic system provides the redundancy for the specific safety function where the component is applied)

# 1 STAINLESS STEEL VALVES: MAIN DATA

## 2 MATERIALS SPECIFICATION

Valve type	solenoid housing	valve body	for X execution	internal parts for XS execution	spring	seals	
	$\bigcirc$	(2)	3+4	3+4	9	std	/PE
DHAX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHX(S) DLAHMX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLHPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
CART-*X(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
HMPX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
LIMMX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
SC LIX	-	AISI 316L	AISI 630, AISI 420B	-	AISI 302	HNBR (buna)	FKM (viton)

## 3 EX-PROOF SOLENOIDS: MAIN DATA

VALVE TYP	E		DHAXS6 DLAHX6 DLAHXS6 DLAPXS6	DLAHMXS6 DLAHPXS6 DLAPX6 DLAHPX6	DHAX4 DHAXS4 DLAHMX4 DLAHX4	DLAHXS4 DLAHMXS4		
Solenoid		Multicertification	OAX/WP, OAXS/WP		OAKX/WP, OAKXS/WP			
code		cULus	OAULX/WP, OAULXS/WP		OAKULX/WP,	OAKULXS/WP		
Voltage	VDC	±10%	12DC, 24DC, 48DC (1), 110DC, 220DC					
code	VAC 50/60 Hz	±10%	12AC, 24AC, 110-120AC, 230-240AC					
Power Multicertification		Multicertification	8W		25W			
consumptior	<u>-</u>	cULus	1	2W	33W			
Coil insulatio	'n		Class H					
Protection d	egree		IP 66/67 According to IEC 144 when correctly coupled with the relevant cable gland PAXMC/M					
Duty factor			100%					
Mechanical	construction		Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 6079-1: 2007					
Cable entrance and electrical wiring			Internal terminal board for cable connection threaded connection for cable entrance vertical (standard) or Horizontal (option /O)					
Metod of protection			Ex d					
Temperature class (surface temperature)		Multicertification	T6 (≤ 85°C)	T4 (≤ 135°C)	T4 (≤ 135°C)	T3 (≤ 200°C)		
		cULus	Not applicable		T4 (≤ 135°C)			
Ambient temperature		Multicertification	-40 ÷ +45 °C	-40 ÷ +70 °C	-40 ÷ +40 °C	-40 ÷ +70 °C		
		cULus	-40 ÷ +70 °C					

Notes: (1) 48DC only for Multicertification

For alternating current supply a rectifier bridge is integrated in the solenoid

#### 4 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

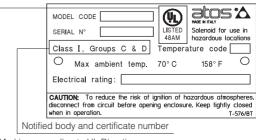
Assembly position / location	Any position for all valves	Any position for all valves					
Subplate surface finishing	Roughness index Ra 0,4 - flatn	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)					
Seals, recommended fluid temperature	HNBR seals (standard) = $-40^{\circ}C \div +60^{\circ}C$ , with HFC hydraulic fluids = $-40^{\circ}C \div +50^{\circ}C$ FKM seals (/PE option) = $-20^{\circ}C \div +80^{\circ}C$						
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s						
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β10 ≥75 recommended)						
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard				
Mineral oils	HNBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524				
Flame resistant without water	FKM						
Flame resistant with water	HNBR HFC ISO 12922						

# 5 cULus CERTIFICATION

#### cULus marking

Class I Division 1= Equipment for famable gas and vapours = Possibility of explosive atmosphere during normal functioning = Gas group (according to UL 1002) Groups IIA&IIB= Gas group (according to NEC 505-7) = Temperature class of solenoid surface referred to +70°C ambient temperature
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# EXAMPLE OF NAMEPLATE MARKING



Marking according to UL Directive

#### 6 MULTICERTIFICATION ATEX, IECEx, EAC

In the following are resumed the valves marking according to multicertifications for Group II and Group I (mining)

#### **GROUP II, ATEX, marking**

#### **II 2 G** = Solenoid for surface plants with gas and vapors environment,

- category 2, suitable for zone 1 and zone 2
- **Ex d** = Explosion-proof equipment
- II C = Equipment of group IIC suitable for substances (gas) of group IIC
- **T6/T4** = Solenoid temperature class (maximum surface temperature)
- Gb = Equipment protection level, high level protection for explosive Gas atmospheres
  Cf = Mark of conformity to the applicable European directives
- CE = Mark of conformity to the applicable European directives
  II 2 D = Solenoid for surface plants with dust environment, category 2, suitable for zone 21 and zone 22
- **Ex d** = Explosion-proof equipment
- **III C** = Suitable for conductive dust (applicable also IIIB and/or IIIA) **IP66/67** = Protection degree
- T85/T135 = Maximum surface temperature (Dust)
- **Db** = Equipment protection level, high level protection for explosive Dust atmospheres
- E = Mark of conformity to the 94/9/CE directive and to the technical norms

### **GROUP II, IECEx marking**

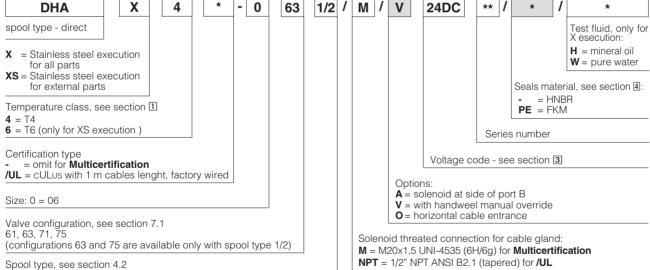
- **Ex d** = Explosion-proof equipment
- IIC = Equipment of group IIC suitable for substances (gas) of group IIC
- **T6/T4** = Solenoid temperature classes (Gas)
- **Gb** = Equipment protection level, high level protection for explosive Gas atmospheres
- **Ex tb** = Equipment protection by enclosure"tb"
- **IIIC** = Suitable for conductive dust (applicable also IIIB and/or IIIA)
- T85°C/T135°C = Maximum surface temperature (Dust)
- **Db** = Equipment protection level, high level protection for explosive Dust atmospheres
- IP66/67 = Protection degree

#### 6.1 EAC marking

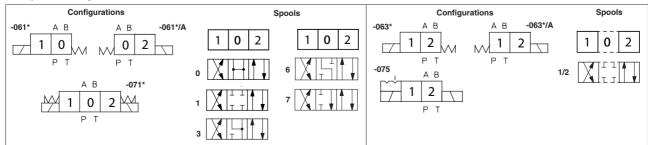
EAC (EurAsian certification) acknowledges the whole ATEX Directive 94/9/EC. This certification is available only for gas environment (not for dust).

- II 2 G = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2
- **Ex d** = Explosion-proof equipment
- II C = Equipment of group IIC suitable for substances (gas) of group IIC
- T6/T4 = Solenoid temperature class (maximum surface temperature)
- = Mark of conformity to the 94/9/CE directive and to the technical norms

# 7 SPOOL TYPE DIRECTIONAL SOLENOID VALVES: MODEL CODE

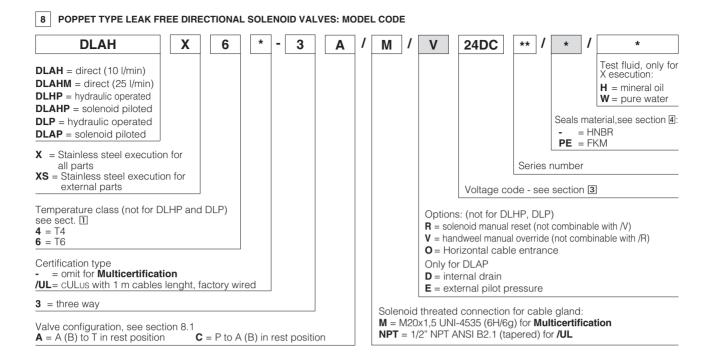


7.1 Hydraulic configuration

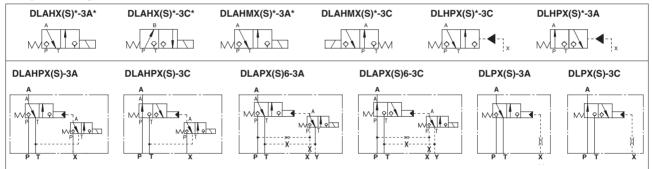


MODEL Nº Atex notified body and certifi-SERIAL N° Atos spa -21018 Sesto cate number Marking according to CE 0722 CESI 02 ATEX 014X  $\bigcirc$ 🕢 II 2G Ex d IIC T6/T4 Gb ATEX Directive IECEx notified ⟨⊡⟩ II 2D Ex tb IIIC T85°C / T135°C Db body and certificate number IECEX CES 10.0010X Marking according to Ex d IIC T6/T4 Gb IECEx Directive Ex the IIIC T85°C / T135°C Db EAC notified N° TC RU C-IT. Γ 5 08. B. 00881 TP TC body and certifi-012/2011 Серия RU N°0239862 cate number Marking according to EAE ⊕ II 2G Exd IIC T6/T4 ATEX Directive Supply ]w[ V Hz Tamb. -÷ + 45°C / +70°C IP66/67 For the correct selection of 0 connecting cable temperatures 0 see safety instructions AT-907/BT

EXAMPLE OF NAMEPLATE MARKING

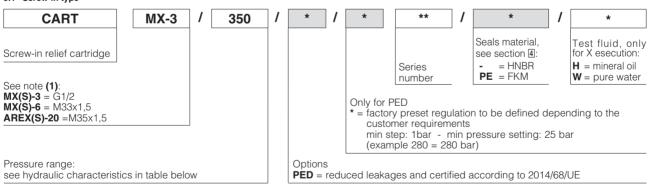


#### 8.1 Hydraulic configuration



#### 9 PRESSURE CONTROL VALVES: MODEL CODE

#### 9.1 Screw-in type



(1): X = Stainless steel execution for all parts

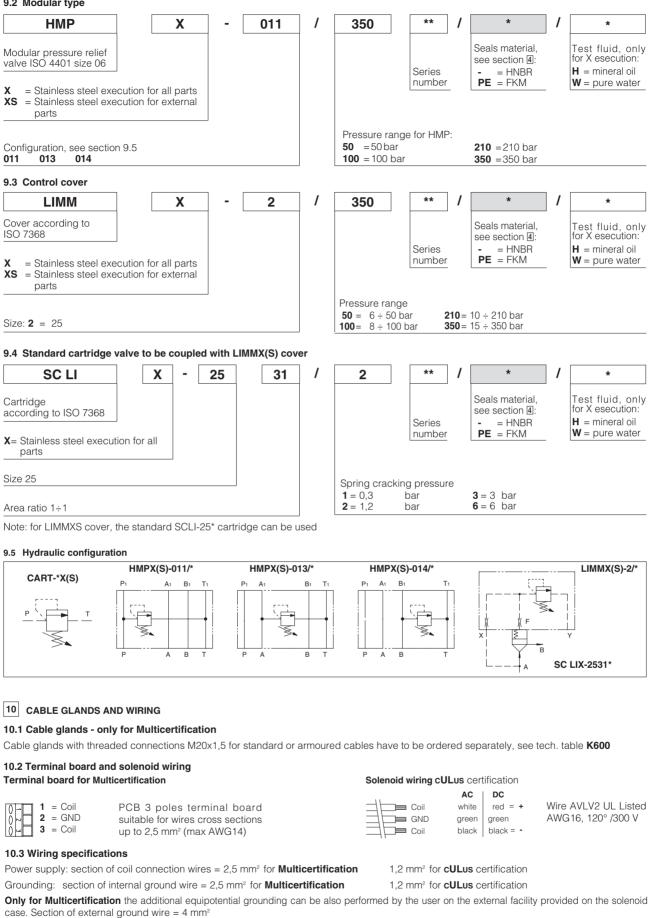
**XS** = Stainless steel execution for external parts

#### Hydraulic characteristics

Valve model	CART MX(S)-3	CART MX(S)-3 /PED	CART MX(S)-6	CART MX(S)-6 /PED	CART AREX(S)-20	CART AREX(S)-20 /PED
Max pressure	/50 /100 /210	/50 /100	/50 /100 /210	/100 /210	/50 /100 /210	/100 /210
setting [bar]	/350 /420	/210 /350	/350 /420	/350	/315 /400	/315 /400
Pressure range	2÷50 6÷100 7÷210	25÷50 25÷100	2÷50 3÷100 8÷210	25÷100 100÷210	3÷50 5÷100 6÷210	25÷100 100÷210
[bar] (1)	8÷350 15÷420	25÷210 25÷350	15÷350 15÷420	210÷350	8÷315 10÷400	210÷315 315÷400
Max flow [l/min]	2,5	2,5	40	60	120	150

(1) The values correspond to the min and max regulation of the valve's craking pressure.

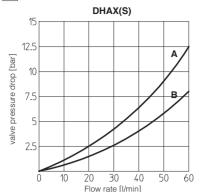


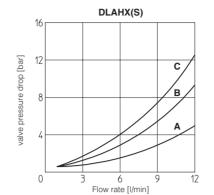


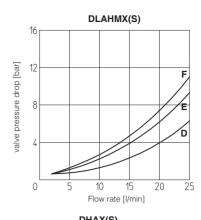
For Multicertification the cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

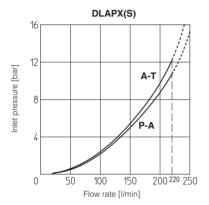
Max ambient temperature [°C]	Temperature class	Surface temperature [°C]	Cable temperature
45 °C	T6	85 °C	not prescribed
70 °C	T4	135 °C	90 °C

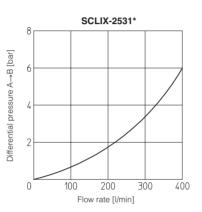










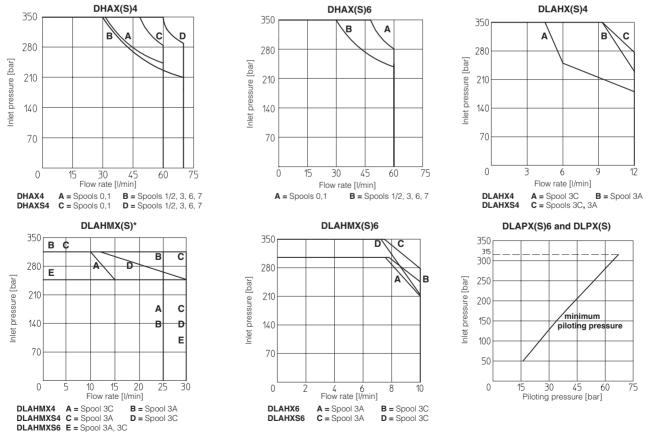


DHAX(S)					
Flow direction Spool type	P→A	P→B	A→T	B→T	P→T
0	В	В	В	В	А
1, 1/2	A	A	А	А	
3	A	A	В	В	
6	A	A	В	А	
7	A	A	А	В	
Flow direction Valve type	P	→ A → B)		A → (B →	

Valve type	$P \rightarrow A$ (P $\rightarrow B$ )	A → I (B →T)
DLAHX(S)-3A	С	В
DLAHX(S)-3C	В	A
DLAHMX(S)-3A	F	E
DLAHMX(S)-3C	E	D

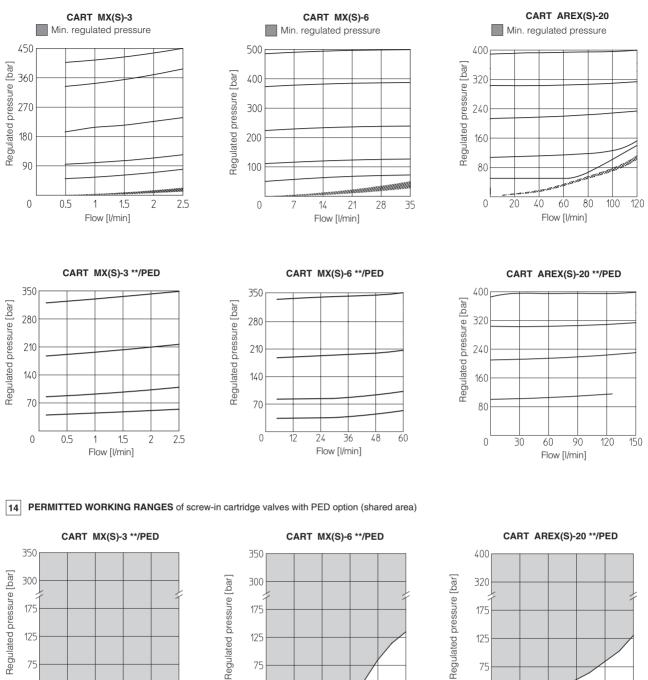
**12 OPERATING LIMITS OF ON/OFF DIRECTIONAL CONTROLS** (based on mineral oil ISO VG 46 at 50°C) The diagram have been obtained with warm calconaide and power supply at lowest value (V = 10%). For DHAX(S) values the at

The diagram have been obtained with warm solenoids and power supply at lowest value ( $V_{nom}$ -10%). For DHAX(S) values the curves refer to application with symmetrical flow through the value (i.e. P  $\rightarrow$  A and B  $\rightarrow$  T). In case of asymmetric flow the operating limits must be reduced.



12.1 Internal leakages for DLAHX(S), DLAHMX(S), DLAHPX(S), DLAPX(S), DLAPX(S) and DLPX(S): less than 5 drops/min (0,36 cm³/min) at max pressure.
 12.2 Piloting pressure for DLAHPX(S) and DLHPX(S) max piloting pressure = 315 bar; min piloting pressure = 90 bar for DLAPX(S) and DLPX(S) max piloting pressure = 315 bar; min piloting pressure = see above diagram

#### **REGULATED PRESSURE VERSUS FLOW DIAGRAM** of screw-in cartridge valves (based on mineral oil ISO VG 46 at 50°C)



75

25 L

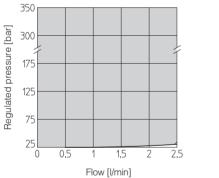
12

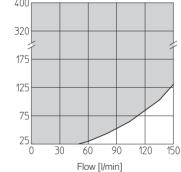
24

Flow [l/min]

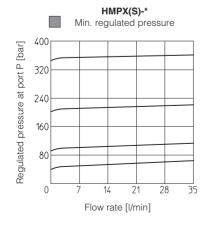
36

48 60

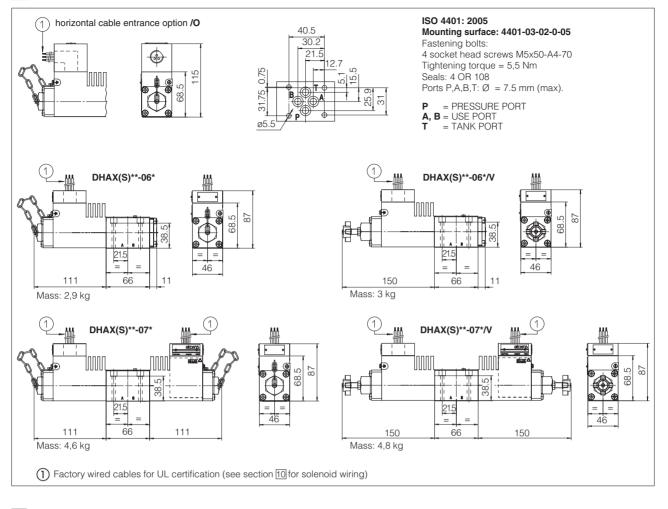




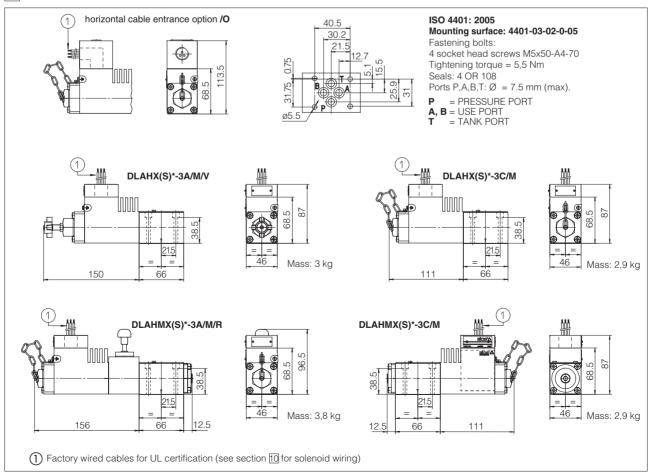
14.1 Regulated pressure for modular valves



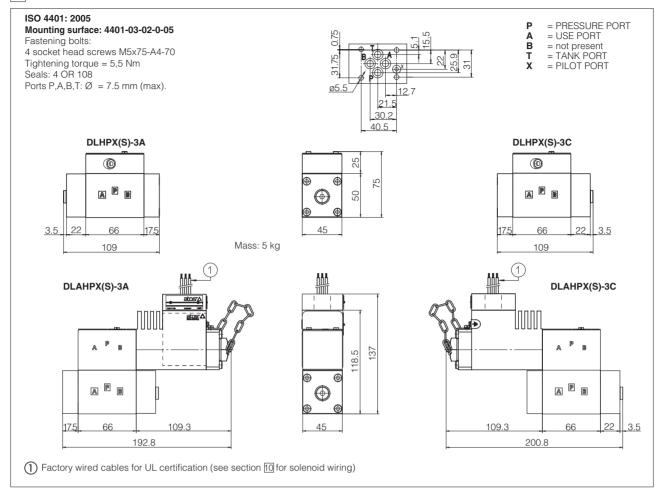




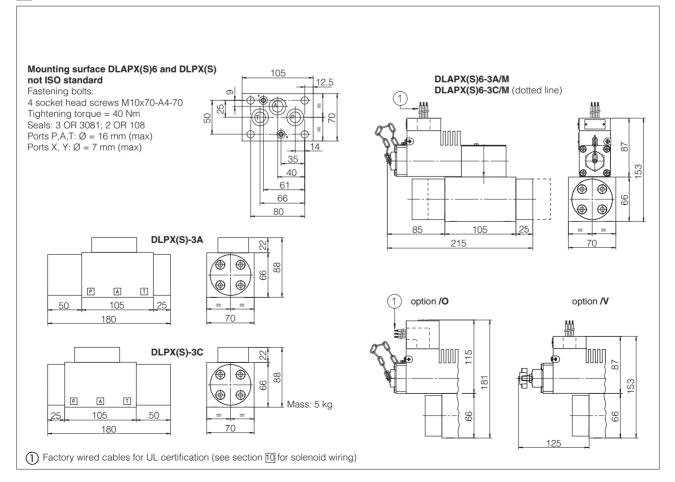
## 16 INSTALLATION DIMENSIONS OF DLAHX(S) AND DLAHMX(S) [mm]



#### 17 INSTALLATION DIMENSIONS OF DLHPX(S) AND DLAHPX(S) [mm]

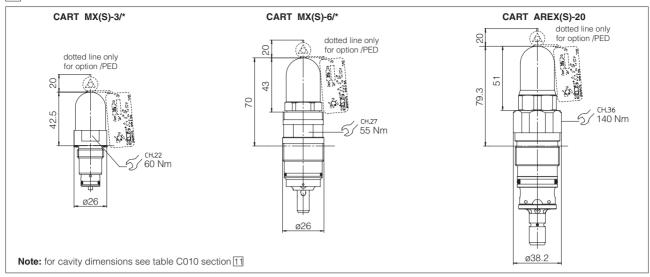


## 18 INSTALLATION DIMENSIONS OF DLAPX(S) AND DLPX(S) [mm]



E135obs

## 19 INSTALLATION DIMENSIONS OF SCREW IN PRESSURE RELIEF VALVES [mm]



## 20 INSTALLATION DIMENSIONS OF MODULAR AND CARTRIDGE VALVES

